# **Timber Engineering:** Design of an environmentally friendly multi-storey car park B. Torrance: supervisor Dr. D. Symons

### Introduction

High rates of structural new build coupled with a worldwide supply shortage are causing a steep rise in steel price. At the same time, global warming has become a reality, and there is increasing interest in alternative, low embodied energy building materials.

### Brief

Design an environmentally sustainable 500-space multi-storey car park. Conduct a comparison of costs and environmental impact with a typical steel solution.

## **Material choice**

Timber is a widely available, flexible building material that has been in use for thousands of years, and, in the form of Glued Laminated (Glulam) timber, is a highly engineered material with good homogeneity of properties.

A timber – concrete composite main span beam makes full use of the compressive strength and stiffness of concrete, and the low density and strength in tension of timber.

## **Conceptual design**

The car park follows the common split-level design which is compact, maintains clean external lines with ramps on the inside, and has an efficient search path with separate up and down flows.

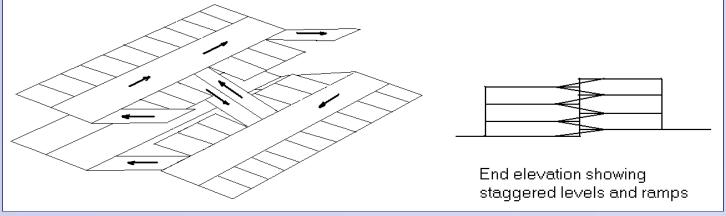


Fig. 1: Sketches of the split level concept

Basing the design around a 3 storey structural bay of span 15.5 m and length 4.8 m ensure a high degree of modularity, enabling capacities to range from 192 to 512 spaces in different length car parks using the same bay design.

# **Primary Beam design**

The primary span of 15.5 m uses a concrete slab acting It can be seen in table 1 that composite action increases the compositely with Glulam beams at 2.4 m centres (see fig.1). The moment capacity of the beam almost twofold, and calculations shear connection is coachscrews, inserted at an angle of 30° to the show that the stiffness increases by a factor of 3. The gamma vertical, increasing the strength and stiffness of the shear method is more conservative than the elasto-plastic method, connection by 40% [1]. applying a linear approximation to a case of plastic failure (in the shear connectors).

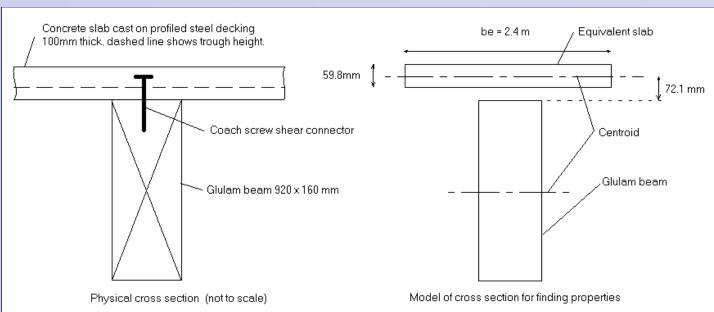
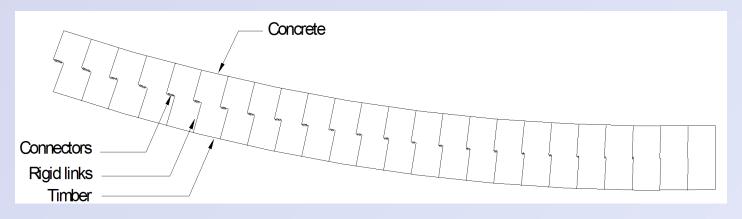


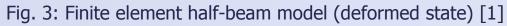
Fig. 2: Primary Beam physical cross section (left) and equivalent model (right)

## Partially composite action of the primary beam

The gamma method used in Eurocode 5 [2] assumes linear shear connectors, with a reduced slip modulus K<sub>11</sub> used to approximate plasticity at the ultimate limit state. The elasto-plastic method as described by Fontana & Frangi [3] assumes plastic capacity of the shear connection in the ultimate section capacity.

Abaqus is used to calculate the behaviour of a finite element model of half of the primary span (see fig. 3). Non-linear spring elements reflect the plasticity in the shear system at collapse, and this model is capable of taking into account thermal expansions.





#### **Acknowledgements:**

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#### **Comparison of Methods**

Design Method	Ultimate moment capacity (kNm)	
Gamma method (BS EN1995)	538	
Elasto-plastic	604	
Timber beam only	329	

Table 1: Composite beam moment capacity according to different methods

#### **Comparison of cost and environmental impact**

Preliminary costing of the timber frame and a steel equivalent (table 3), indicate that the timber solution comes at a relatively small £30,000 premium, which is 5% of the total project cost. Furthermore, 704 tonnes of CO<sub>2</sub> are saved by using timber. If steel material costs rise as expected, or governments introduce carbon taxes, timber could be financially advantageous. The equivalent timber beam for non-composite action would be 920 x 278 mm in section, so composite action saves a total of 380 m<sup>3</sup> timber, lowering the cost by £270,000.

Frame material	Quantity in frame	Frame cost (£)	Embodied CO <sub>2</sub> (tonnes/tonne material)
Steel	500 tonnes	700,000	900
Timber	850 m <sup>3</sup>	730,000	204

Table 3: Cost and embodied CO<sub>2</sub> comparison for steel and timber frames

#### Conclusions

 Using composite beam theory enables the design of a composite beam which is 3 times stiffer and almost twice the strength of a timber beam alone, saving £270,000 in timber.

•The timber-composite frame car park design is £30,000 more expensive than a steel solution, but saves 704 tonnes  $CO_2$ .

 This design improves understanding and confidence in the use of timber in structures.

#### **References:**

[1] Persaud, R., The structural behaviour of a composite timber and concrete floor system incorporating steel decking as permanent formwork. PhD thesis, Cambridge University, 2004

[2] BS EN 1995-1-1, Eurocode 5: Design of timber structures. British Standards Institute, 2004

[3] Fontana, M., Frangi, A., 'Elasto-plastic model for timber-concrete composite beams with ductile connection'. Structural Engineering Int., 2003, 13/1, p47-57