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# Cosmic Rays induced Single Event Effects in Power Semiconductor Devices

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di Cassino



Naples

June, 4<sup>th</sup> 2006



# Outline

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- Introduction
  - Cosmic rays in Space
  - Cosmic rays at Sea Level
  - Radiation Effects
  - Single Event Tests
    - Irradiation Facilities
    - Particles beam to be used
- SEB in Power Diodes
- SEE in Power MOSFETs:
  - SEB
  - SEGR
- SEB in IGBTs
- Conclusions



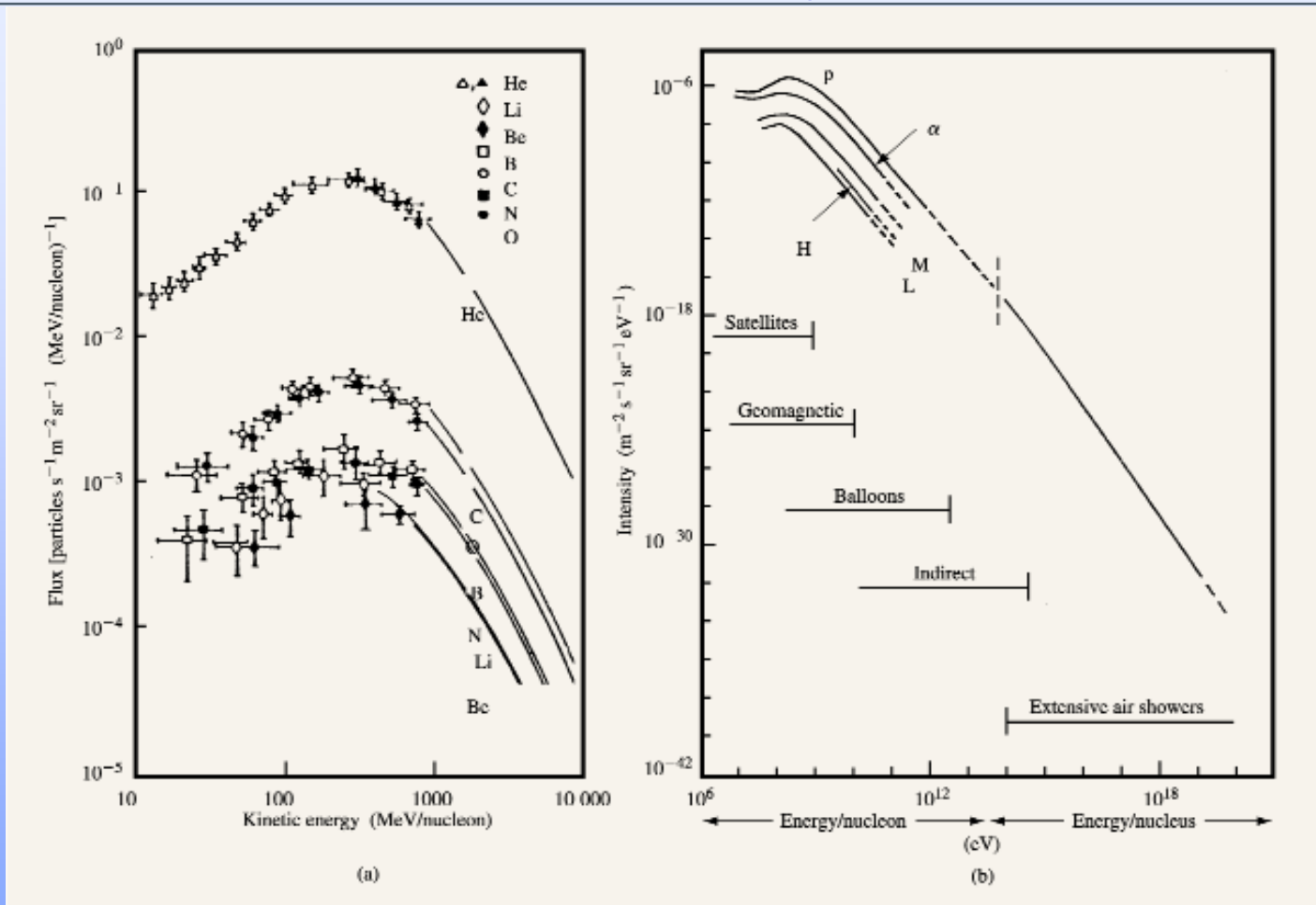
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# Flux of Cosmic Rays in Space



J. F. Ziegler, "Terrestrial cosmic rays intensities," IBM Journal of R & D, Vol. 42, No. 1, pp. 117-140, 1998

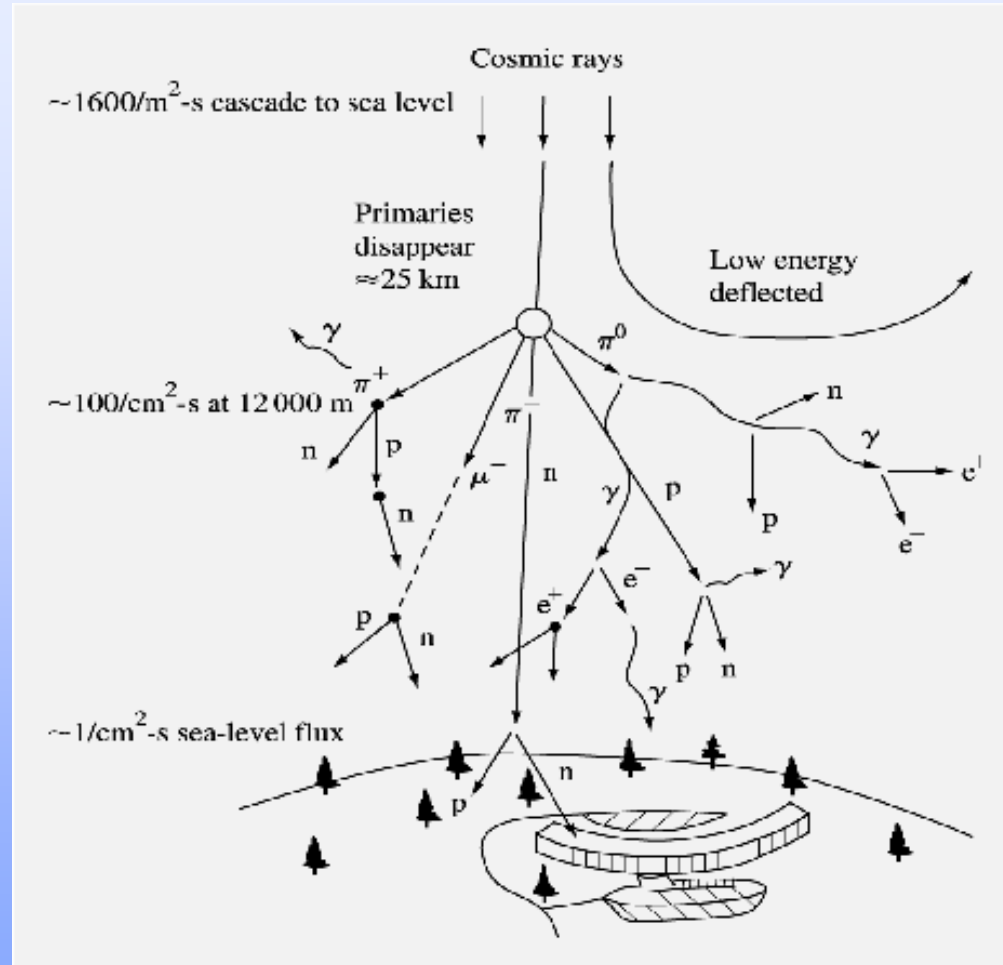


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# Particles Cascade into the Atmosphere after the Impact of an Energetic Particle



J. F. Ziegler et Al., "IBM experiments in soft fails in computer electronics,"  
IBM Journal of R & D, Vol. 40, No. 1, pp. 3-18, 1996

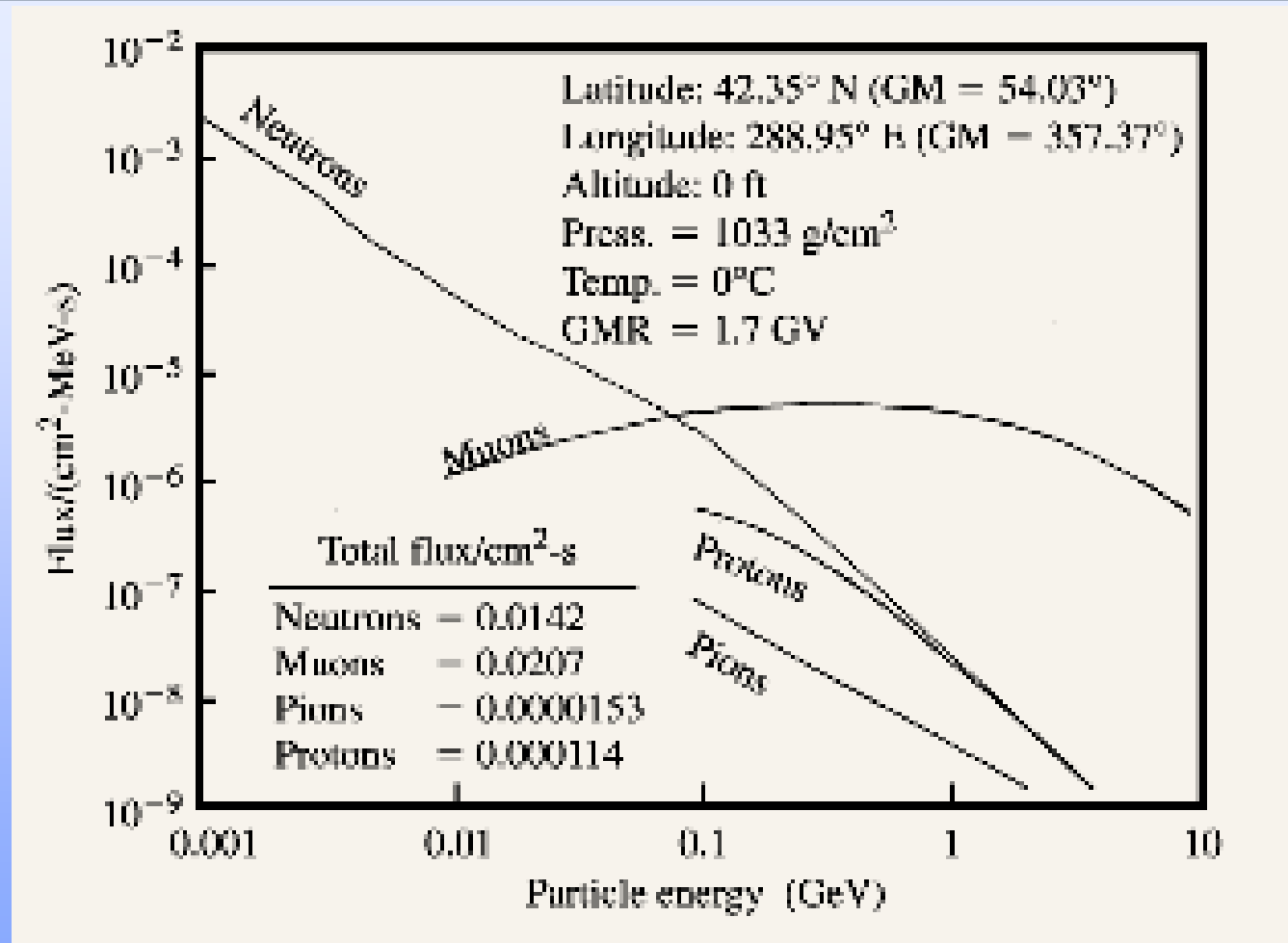


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# Flux of Impacting Energetic Particles at the Sea Level



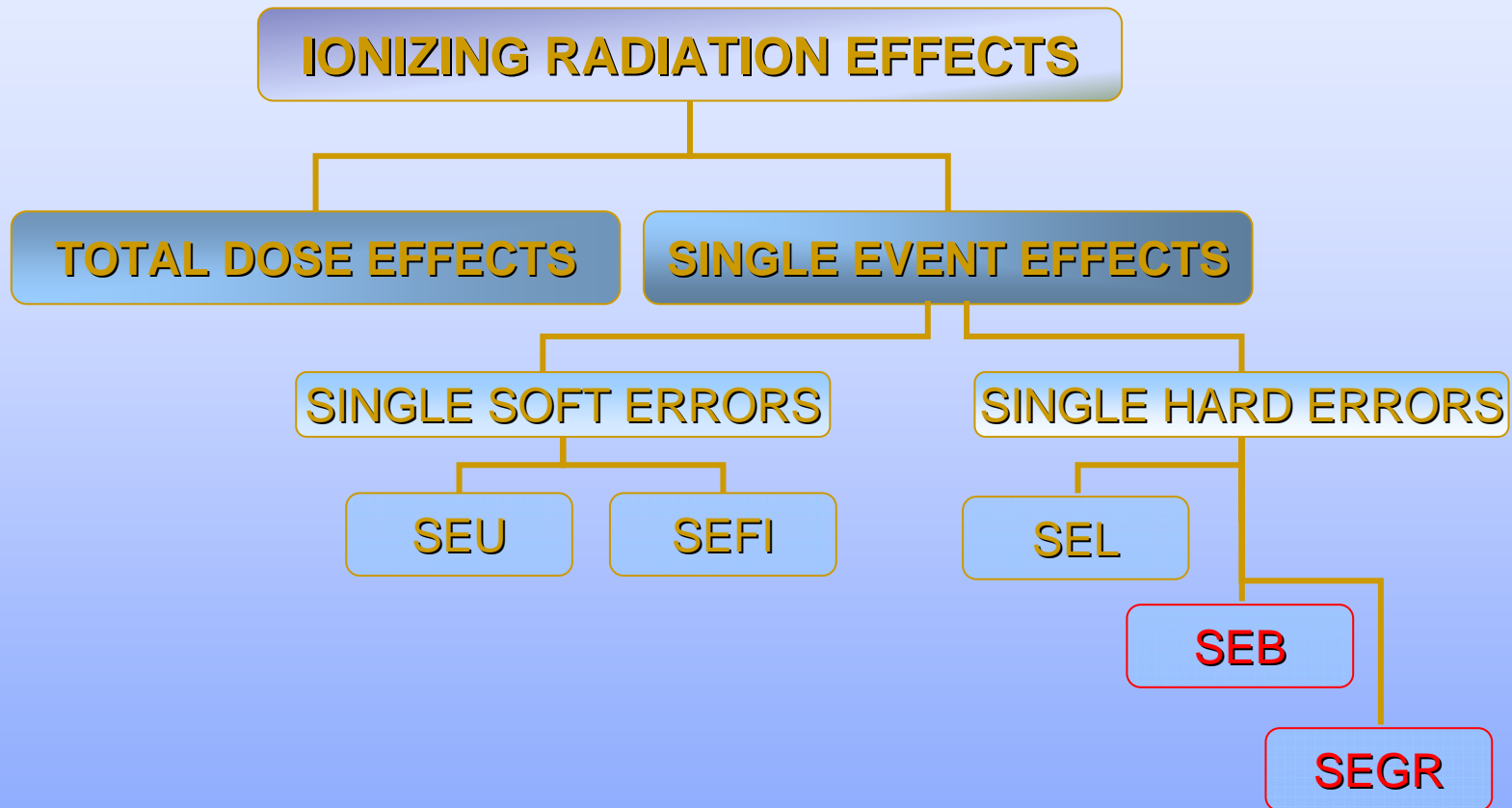
J. F. Ziegler, "Terrestrial cosmic rays intensities," IBM Journal of R & D, Vol. 42, No. 1, pp. 117-140, 1998



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# Radiations Effects



# SEE Tests

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- In field experiments are too expensive
- Accelerators (LinAc or cyclotrons) are used to produce high energy particle beams
- Typical experiments are performed by using:
  - neutrons and protons
  - heavy ions (Ni, Br, I, ... Au)



# Heavy Ions Irradiation Facilities



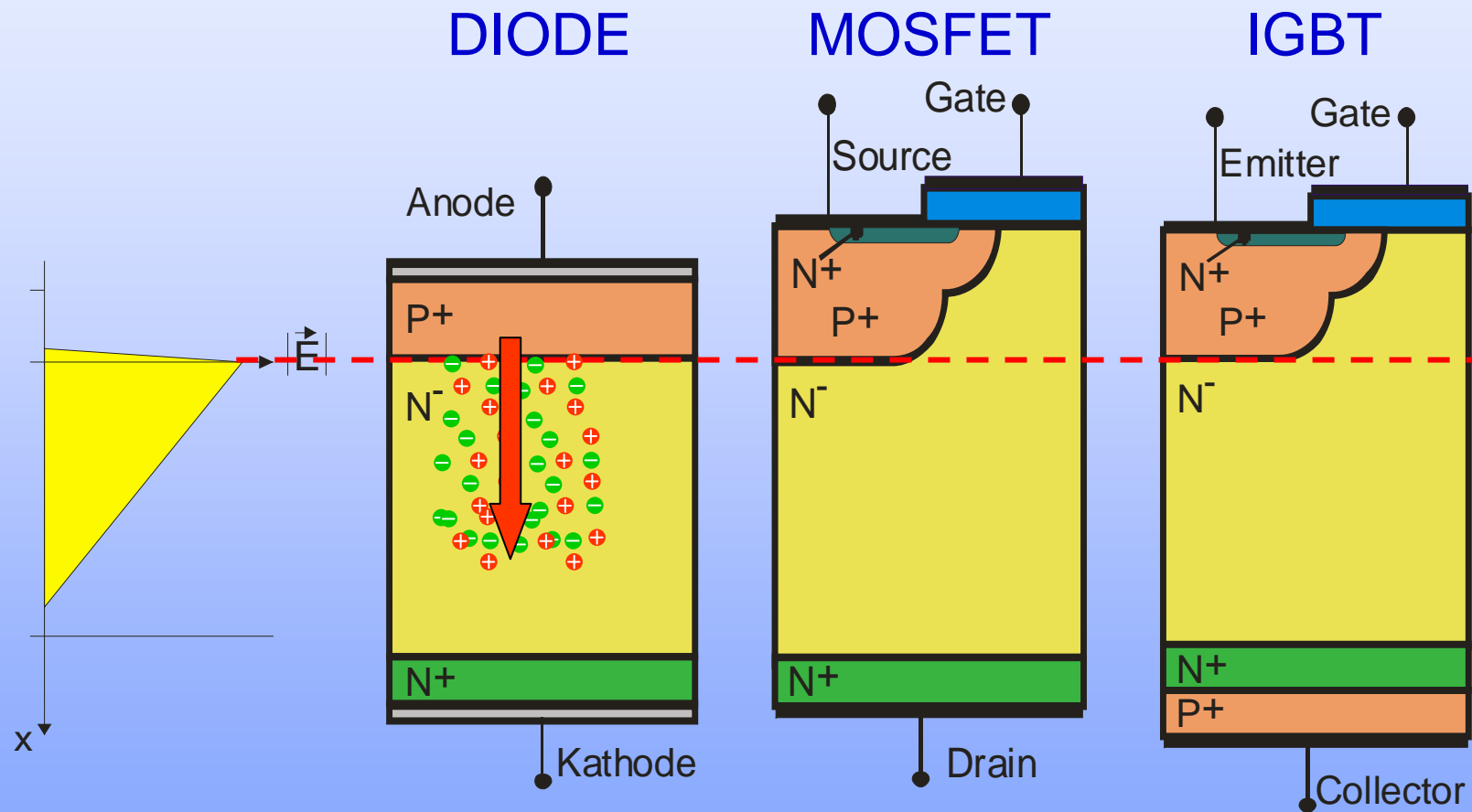
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I.N.F.N. – L N L (PD)



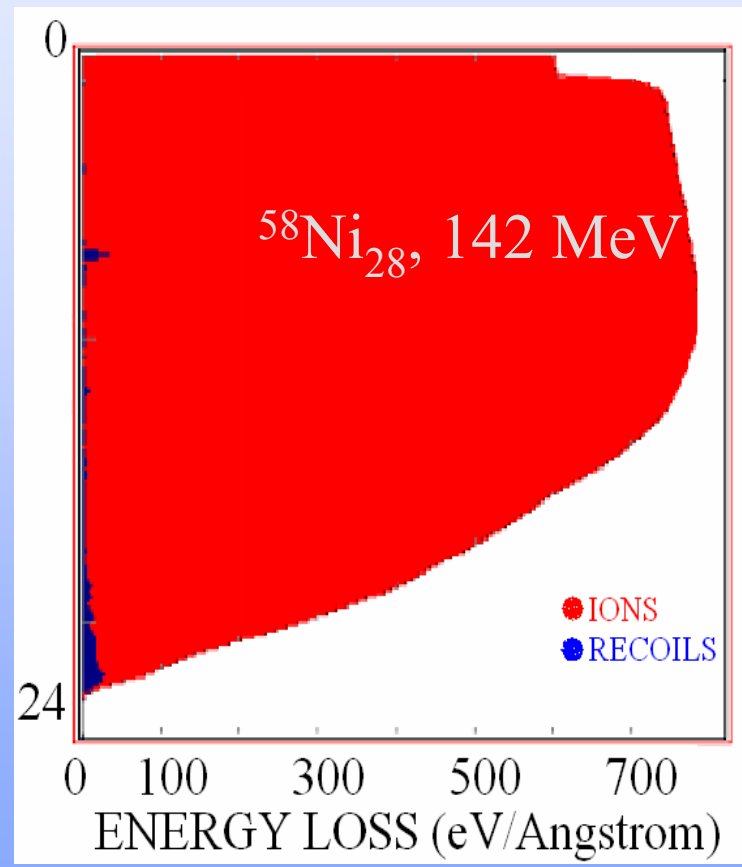
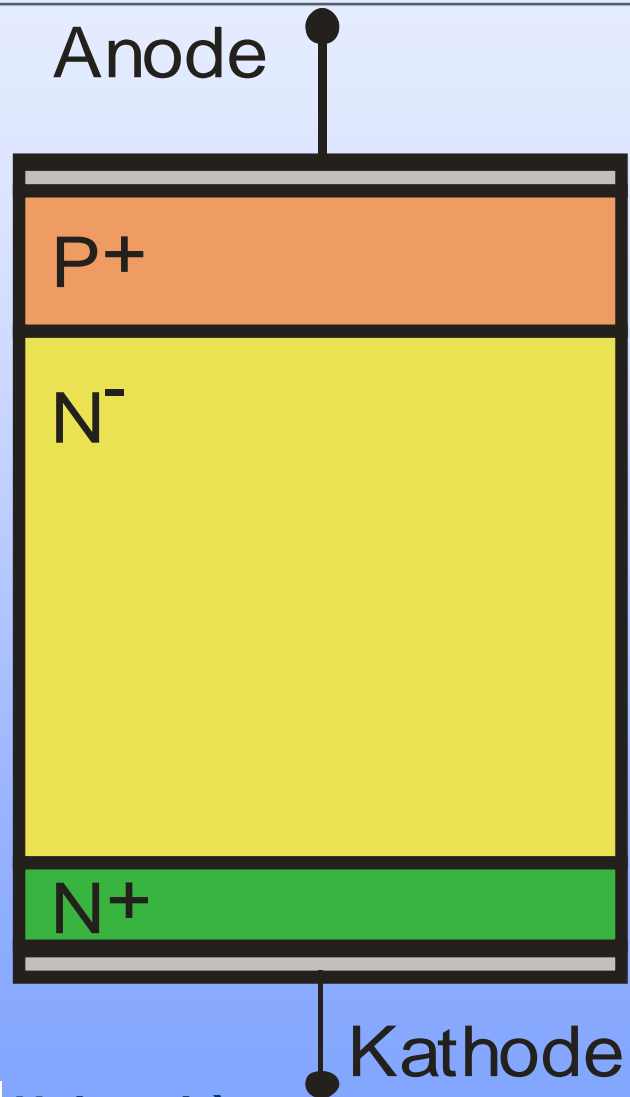
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I.N.F.N. – L N S (CT)



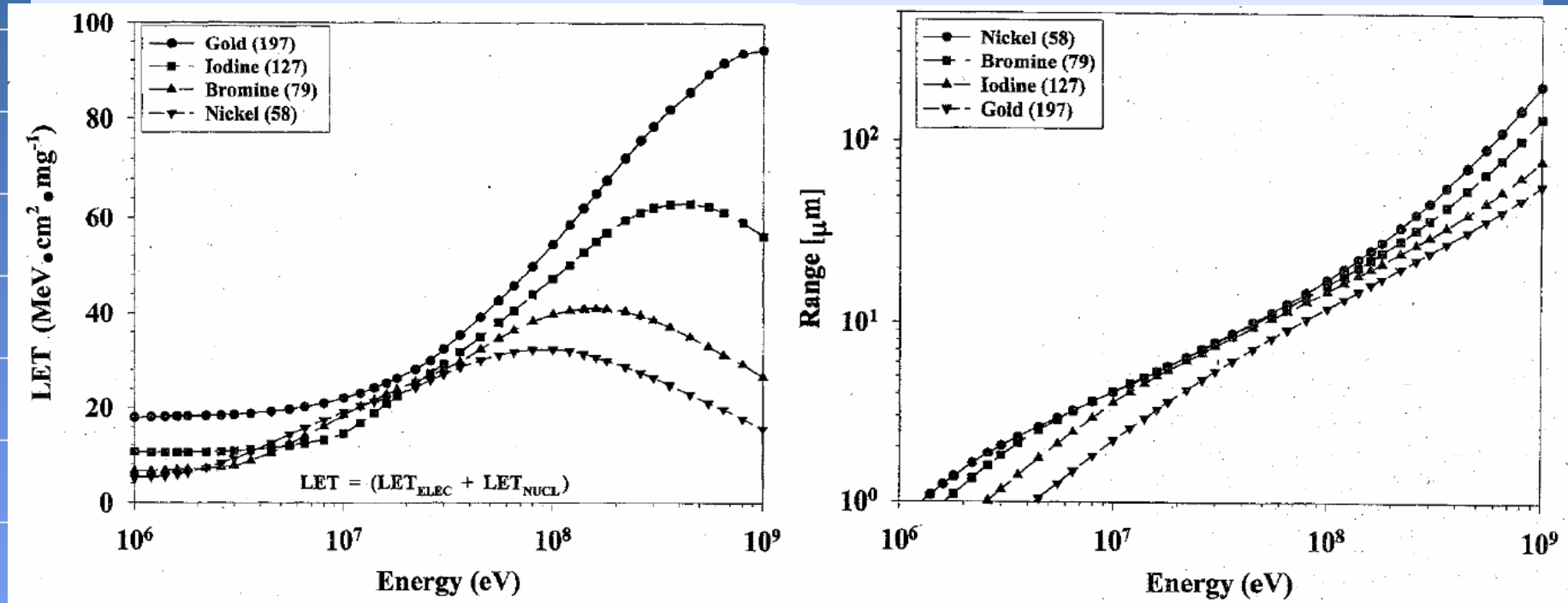
# Particle Impact on a Power Device



# The Brag Diagram



# The Choice of the Impacting Particle



Titus et al. "Experimental Studies of Single-Event Gate Rupture and Burnout in Vertical Power MOSFET's," IEEE Trans. on Nuclear Science, Vol. 43 n. 2, pp. 533-545, 1996



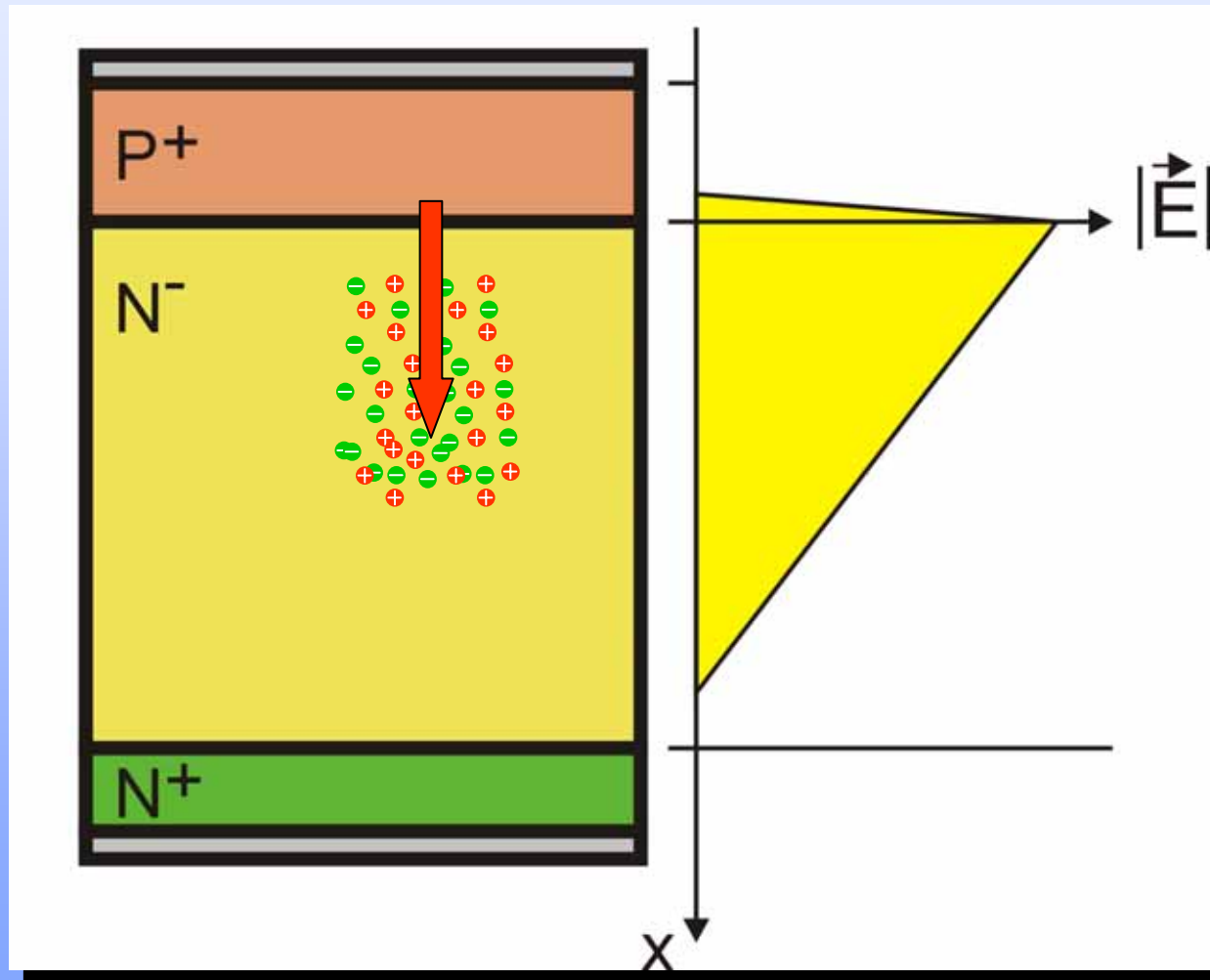
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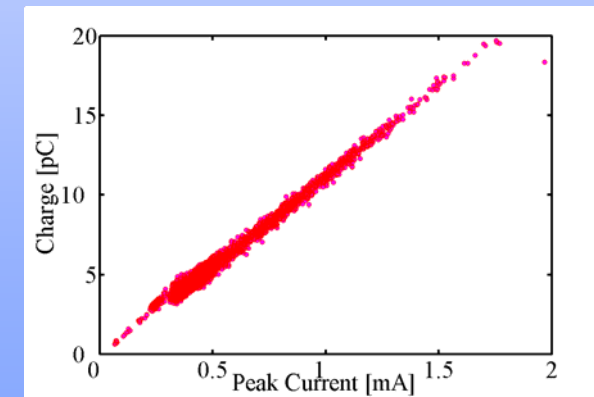
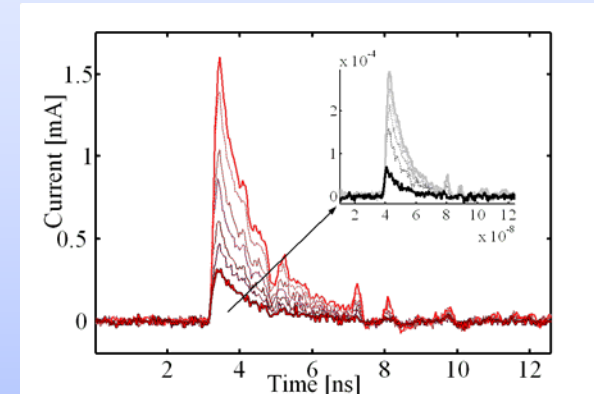
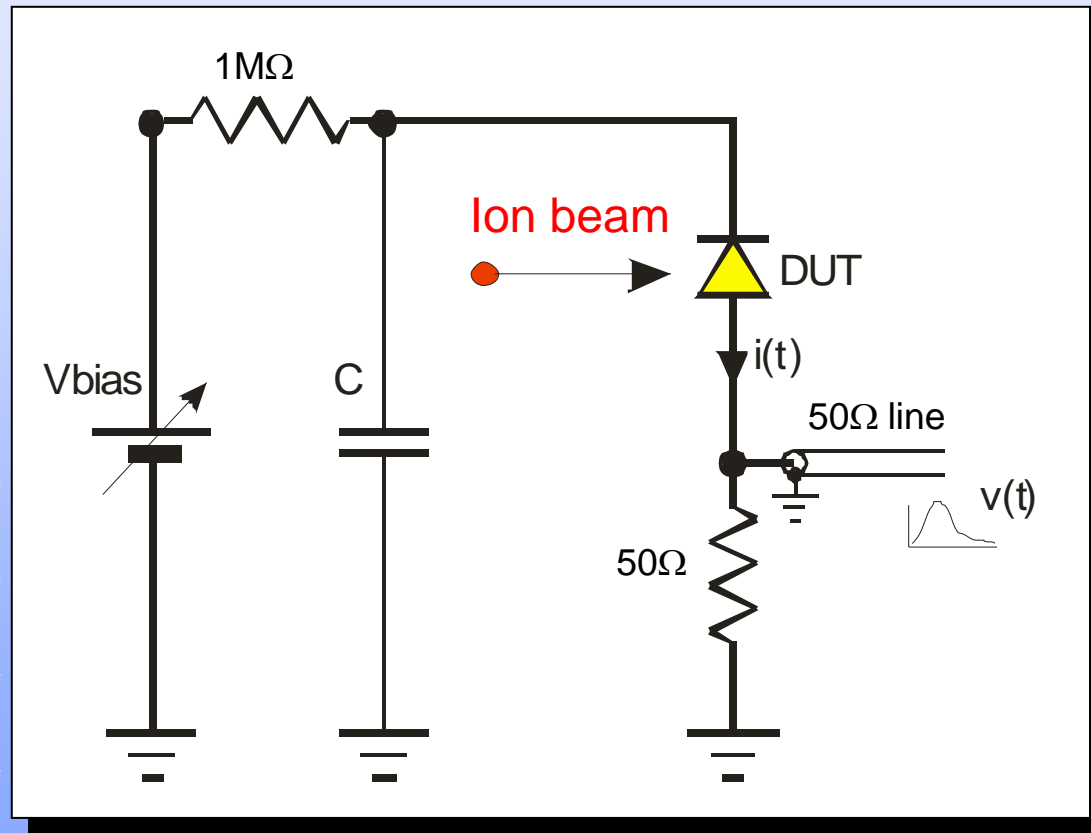
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# SEB of DIODES

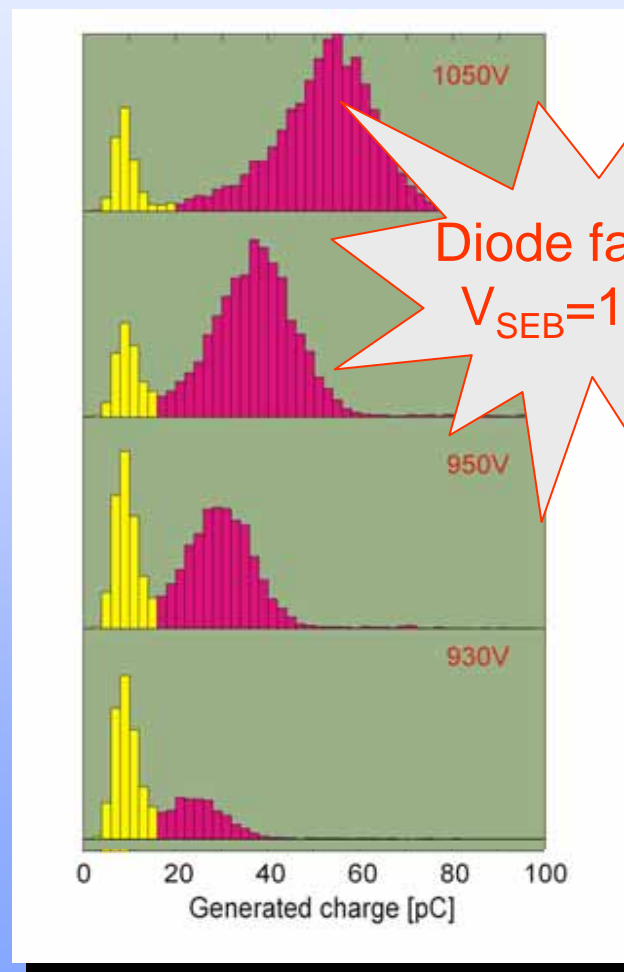
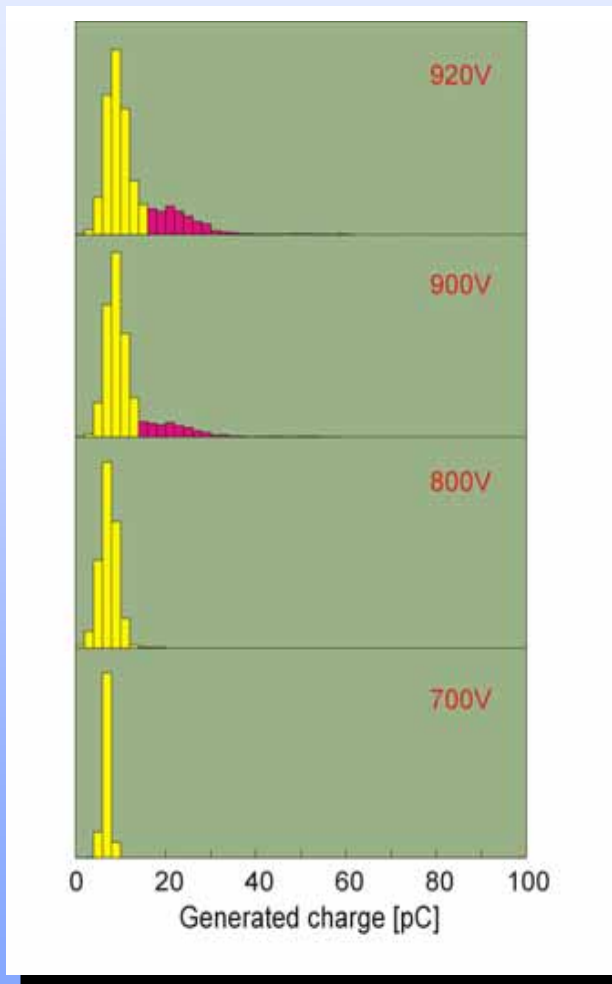


# Typical Test Circuit (Static Characterization)



# Generated Charge Histograms

## 1700V Diode

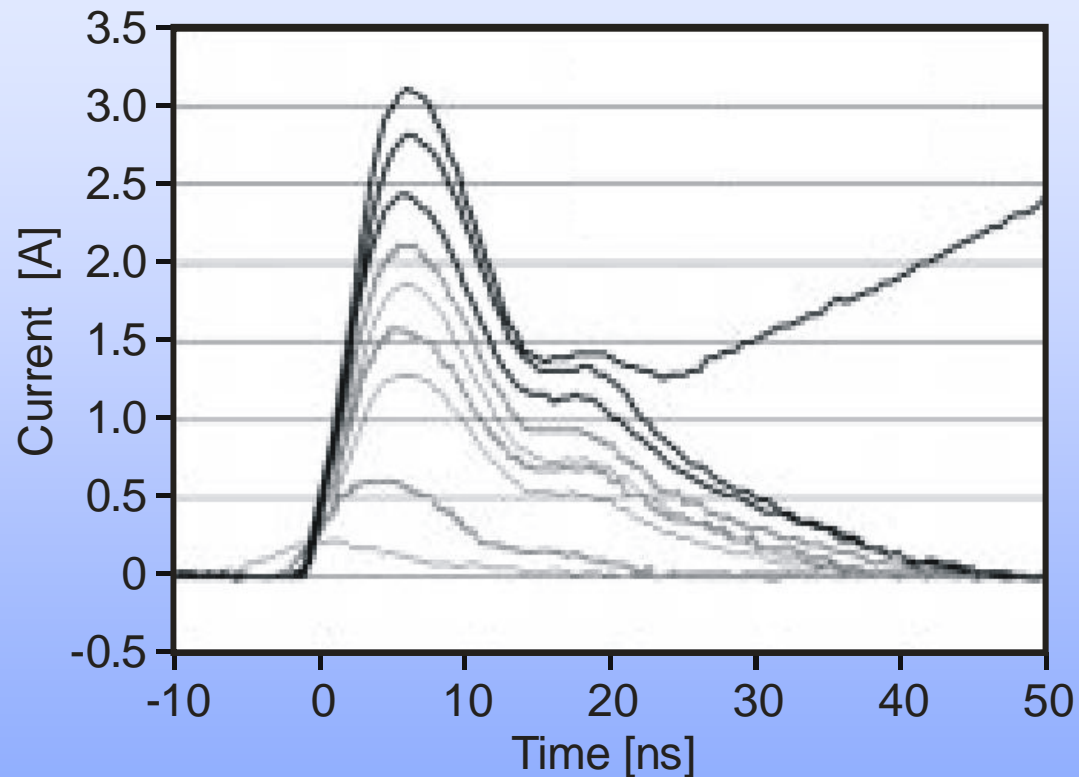


Diode failed at  $V_{SEB}=1060V$



# Charge Amplification (Measured Waveforms)

## 4000V Diode



Gerald Soelkner, et al., "Charge Carrier Avalanche Multiplication in High-Voltage Diodes Triggered by Ionizing Radiation" IEEE TRANSACTIONS ON NUCLEAR SCIENCE, VOL. 47, NO. 6, pp. 2365-2372, Dec. 2000



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# Charge Amplification (2D Simulation)

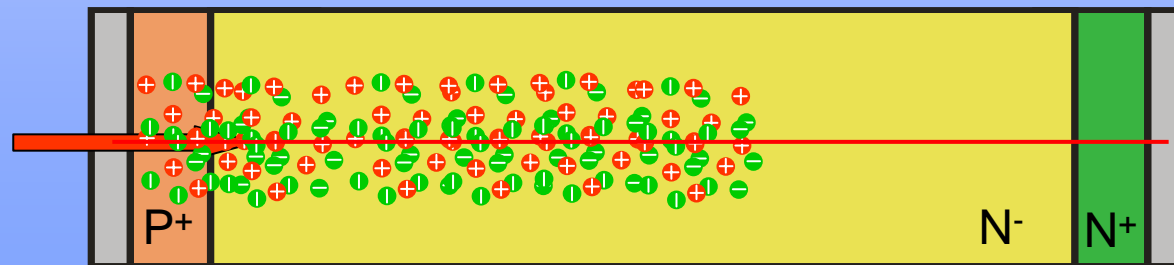
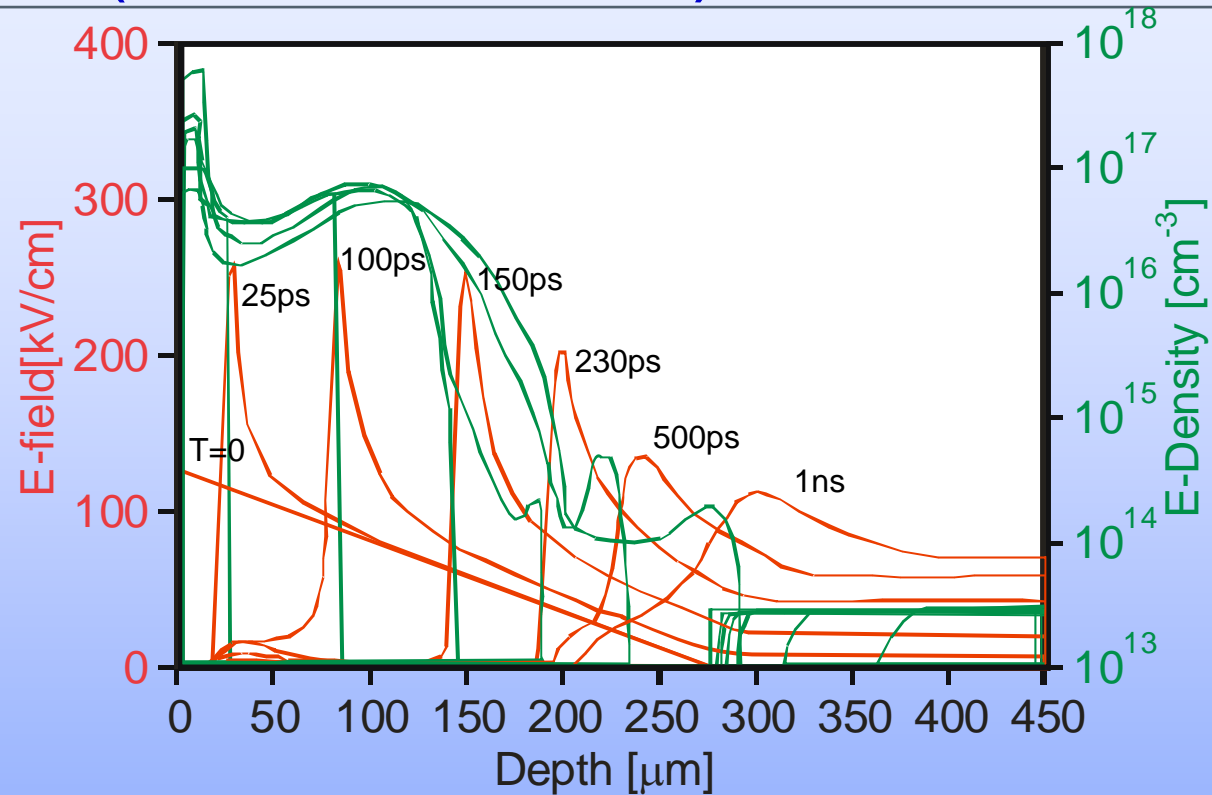
4kV Diode

**Bias Voltage:  
1800V**

Simulated Particle :  
 $^{12}\text{C}$  (17MeV)

Energy Transfer  
Peak: 1.2 MeV/ $\mu\text{m}$

**Range: 17 $\mu\text{m}$**



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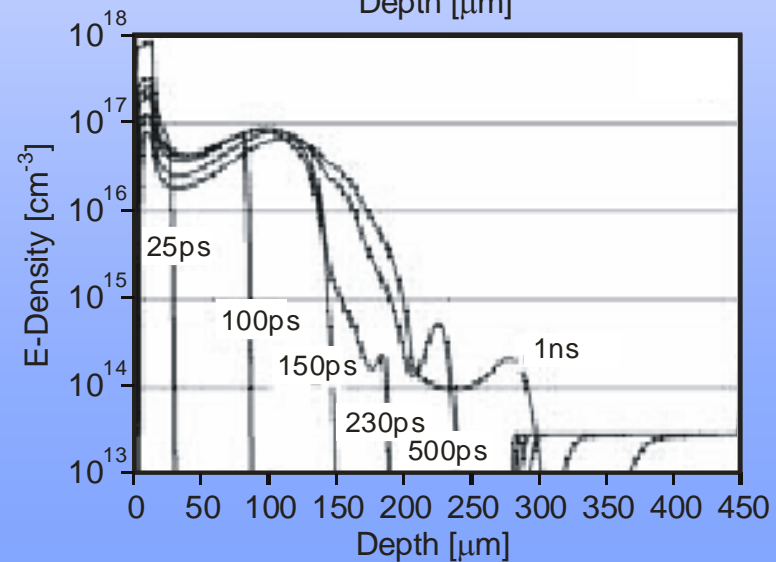
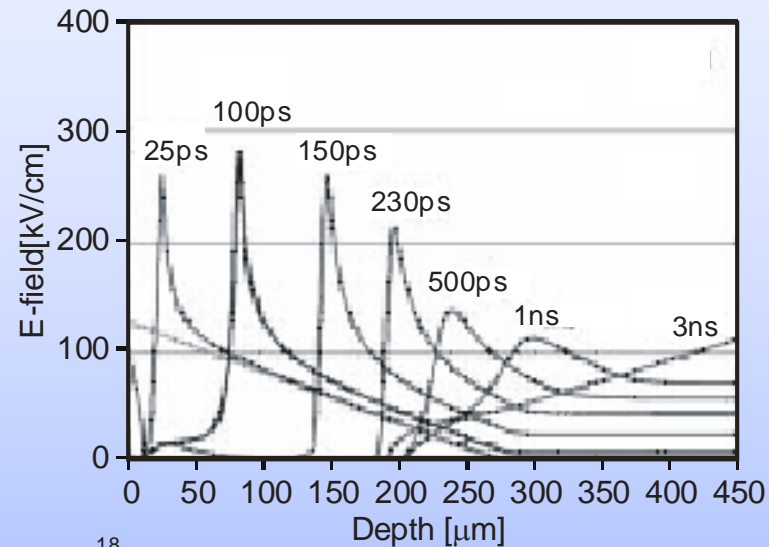
# Charge Amplification (2D Simulation)

4kV Diode

**Bias Voltage:  
1800V**

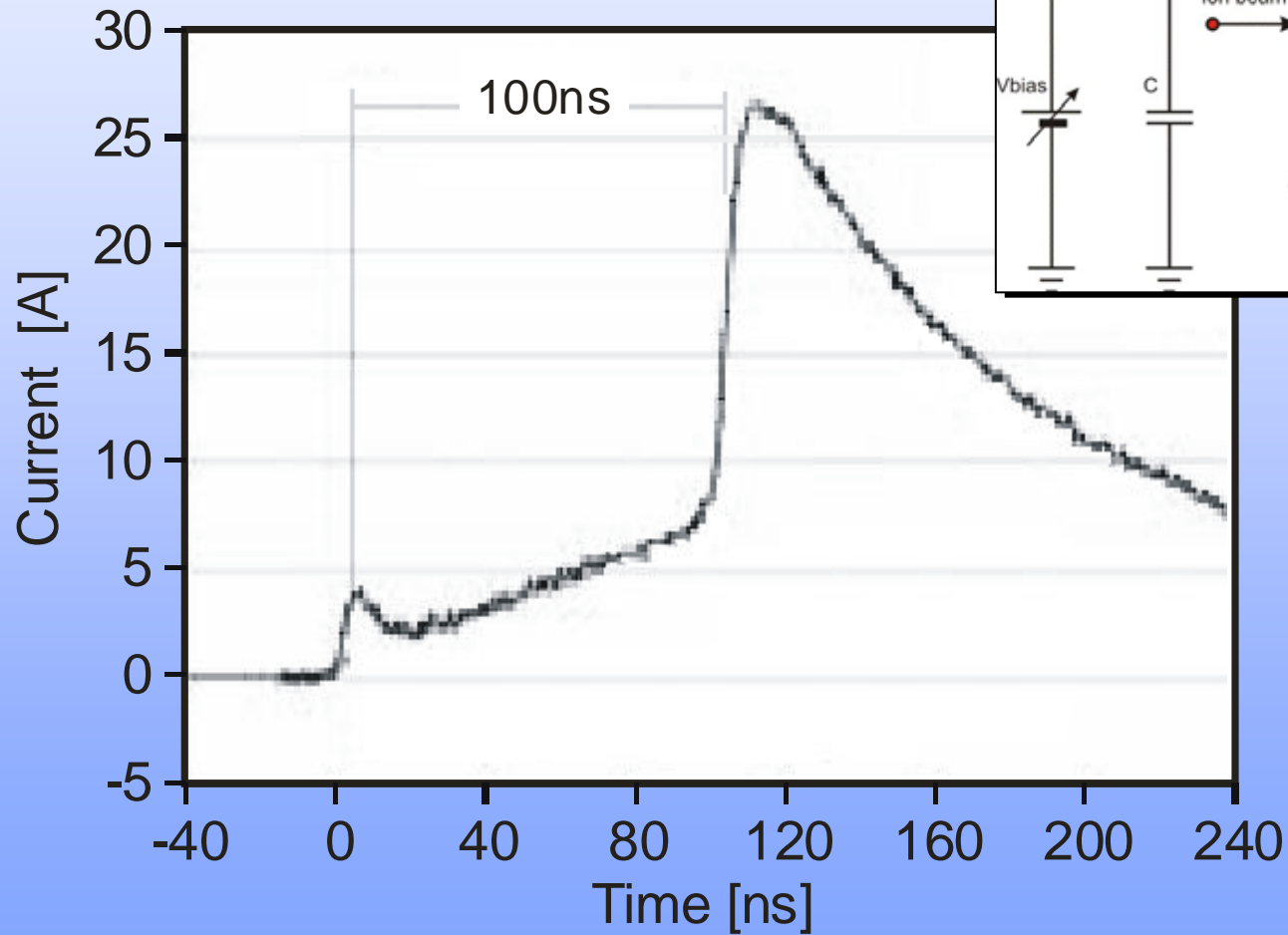
Simulated Particle :  
 $^{12}\text{C}$  (17MeV)

Energy Transfer  
Peak: 1.2 MeV/ $\mu\text{m}$



# Diode Current during a Destructive Impact

**Bias Voltage: 2200V**



# Simulation of a SEB

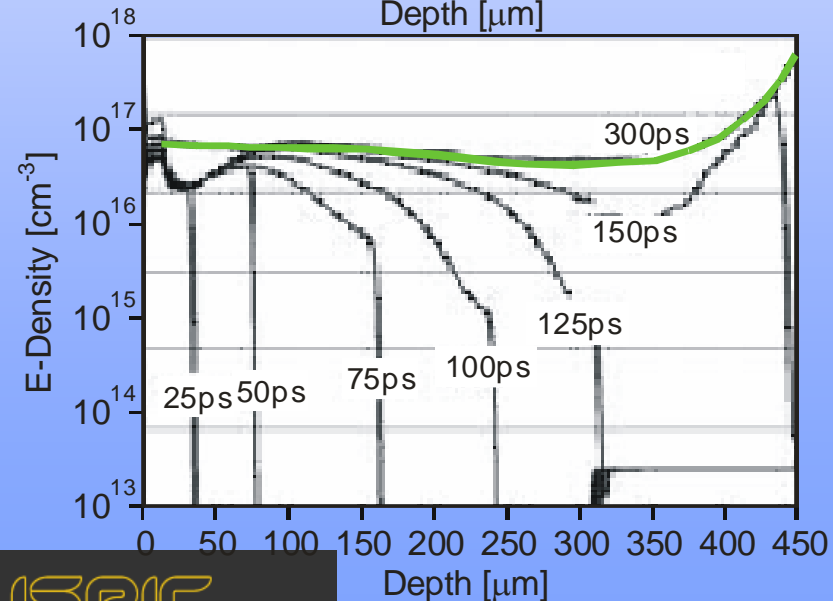
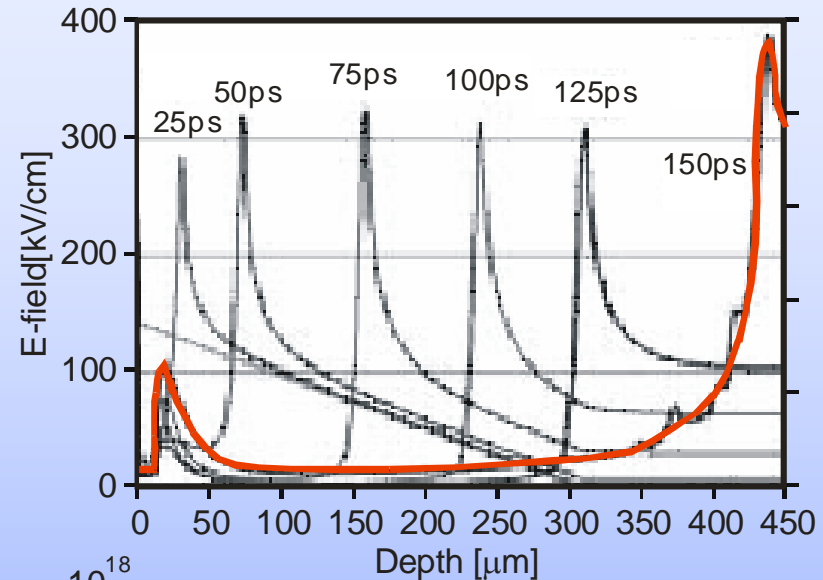
4kV Diode

**Biasing Voltage:  
2200V**

Simulated particles:  
 $^{12}\text{C}$  (17MeV)

Energy Transfer  
Peak: 1.2 MeV/ $\mu\text{m}$

Range: 17 $\mu\text{m}$

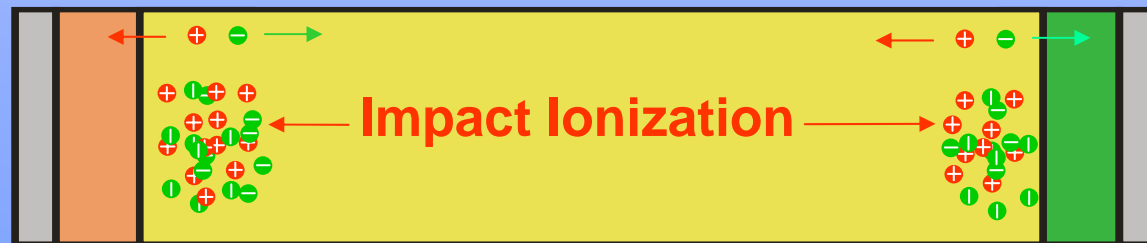
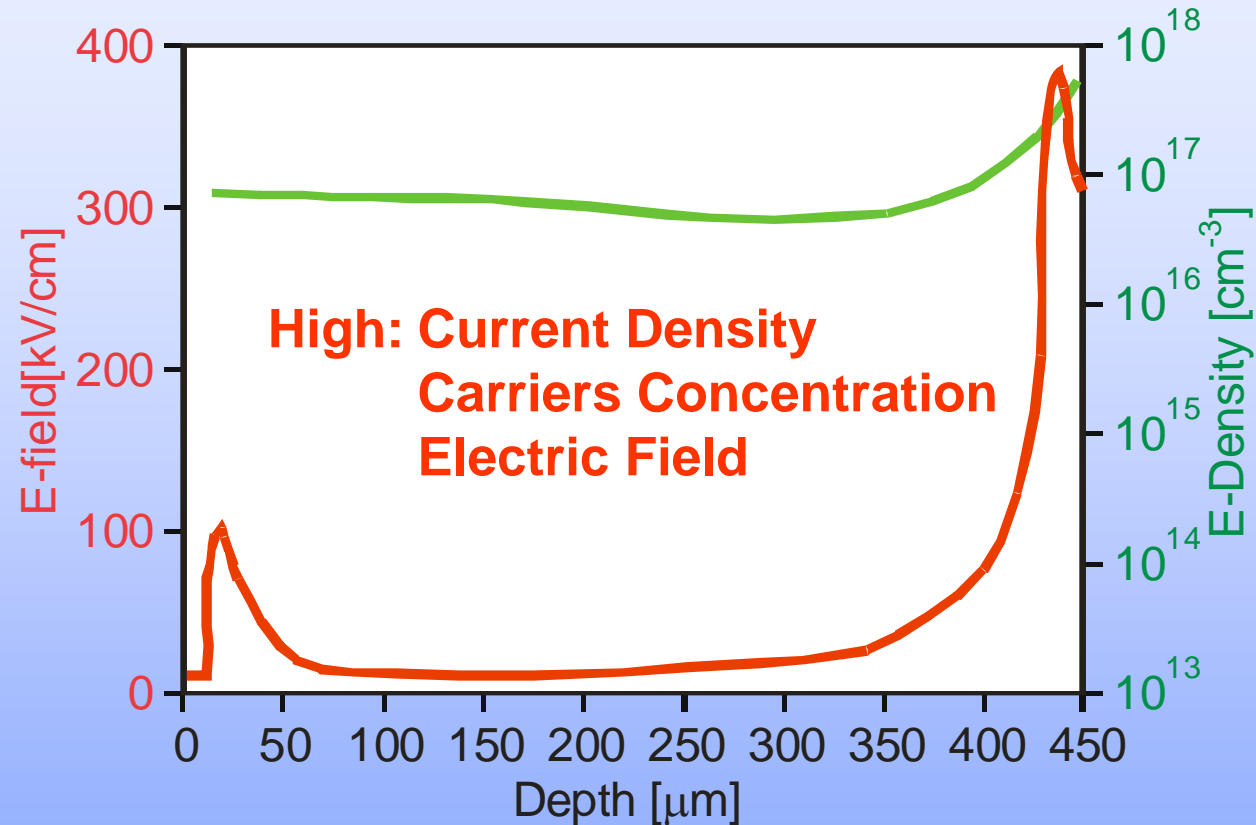


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# Double Injection Phenomenon



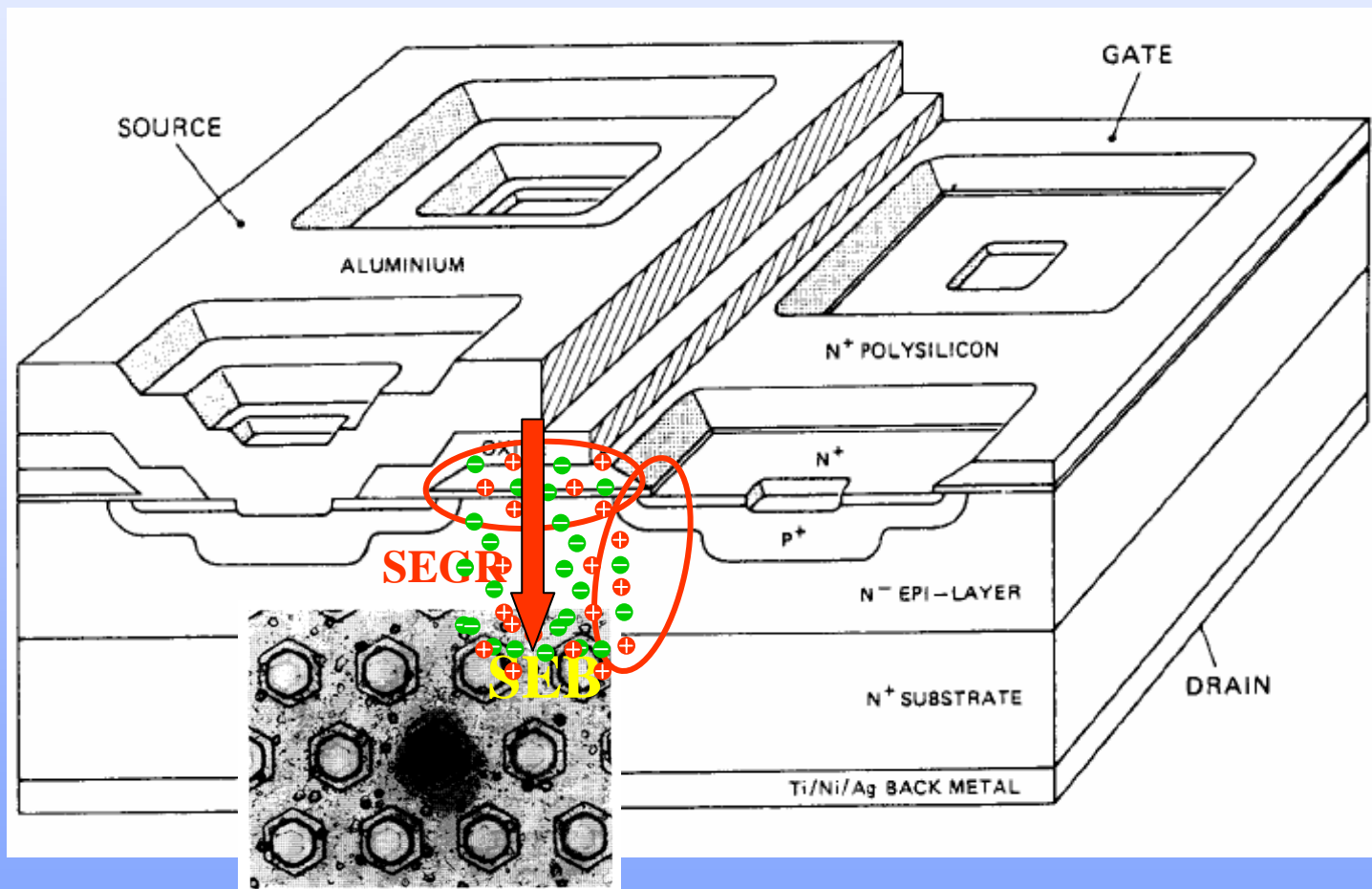
# Outline

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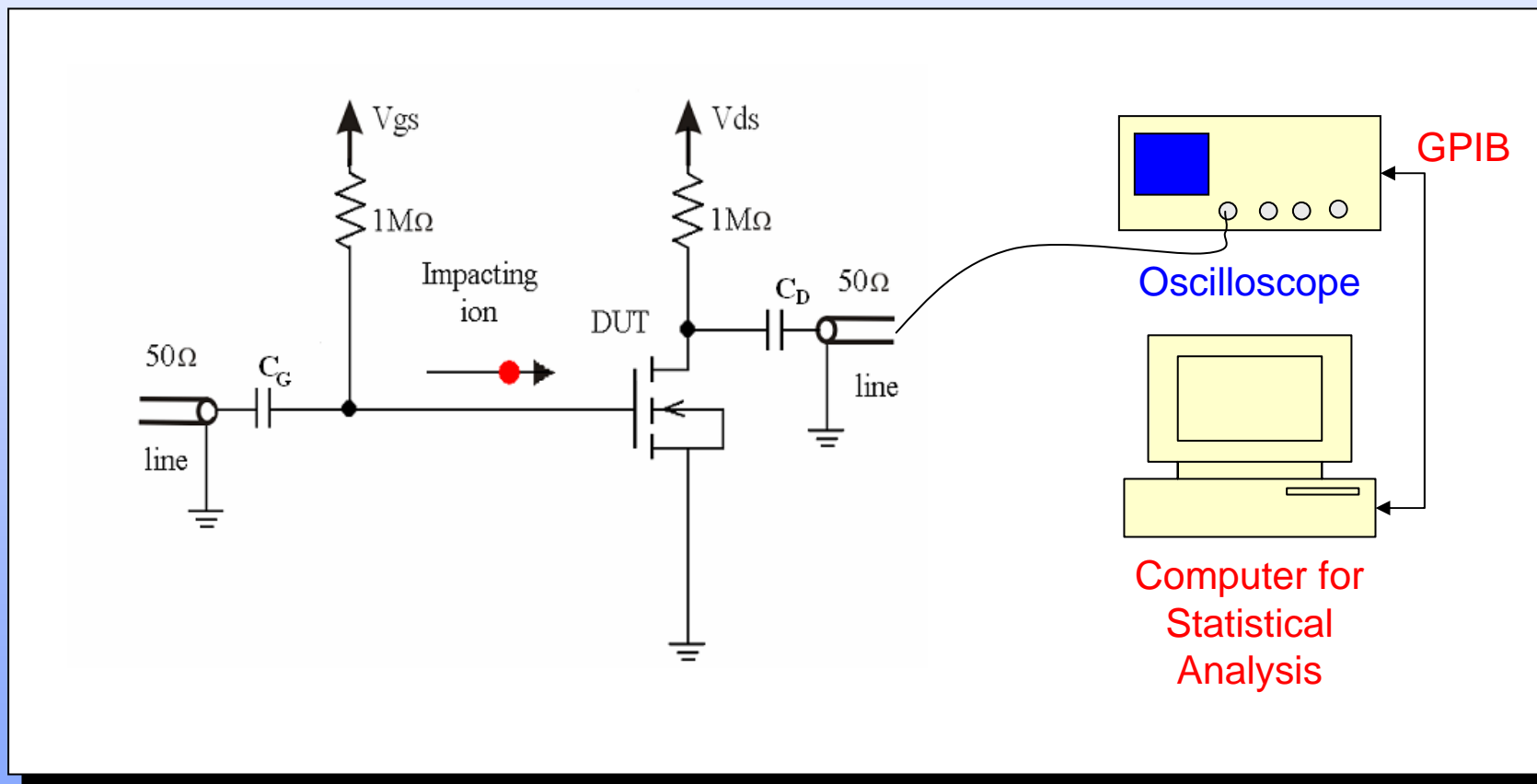
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# SEE in Power MOSFET

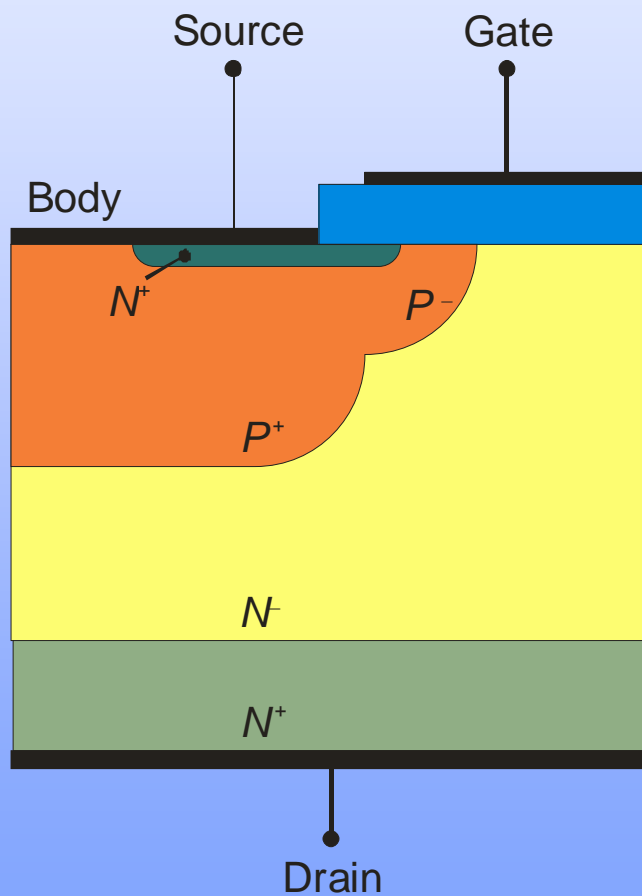


# Test Circuit

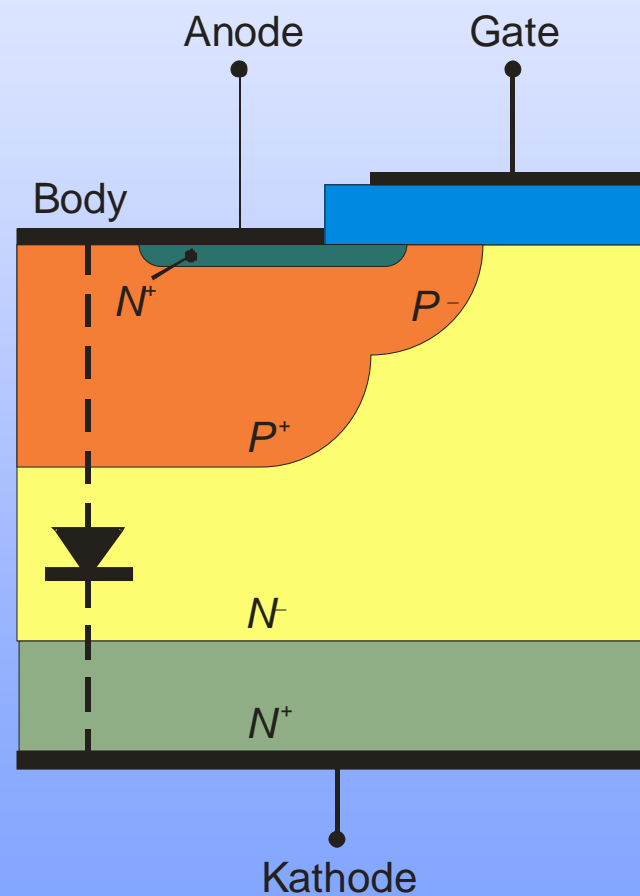


# SEB in Power MOSFET Studied Structures

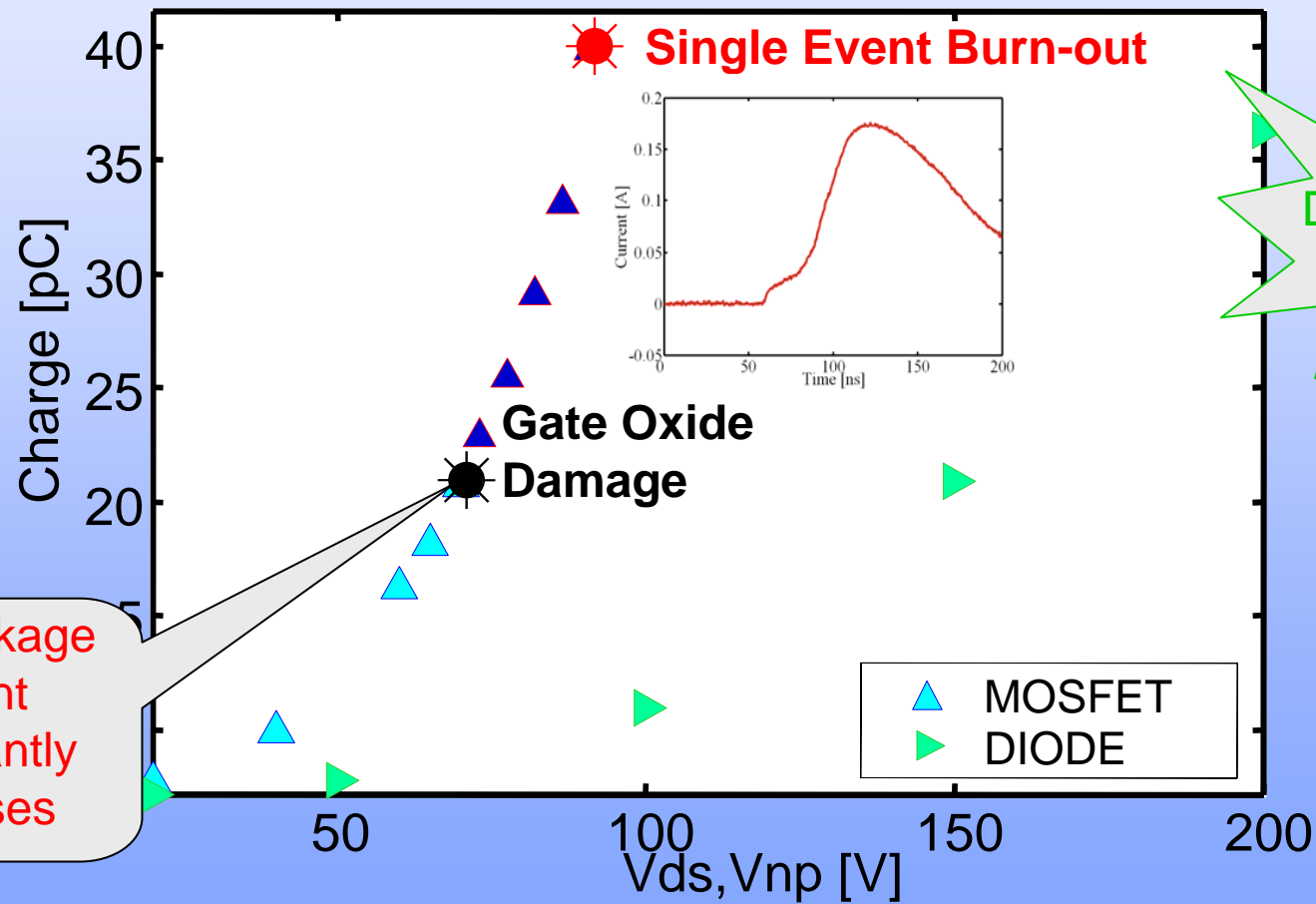
## MOSFET



## DIODE



# MOSFET Behaviour at increasing Voltage

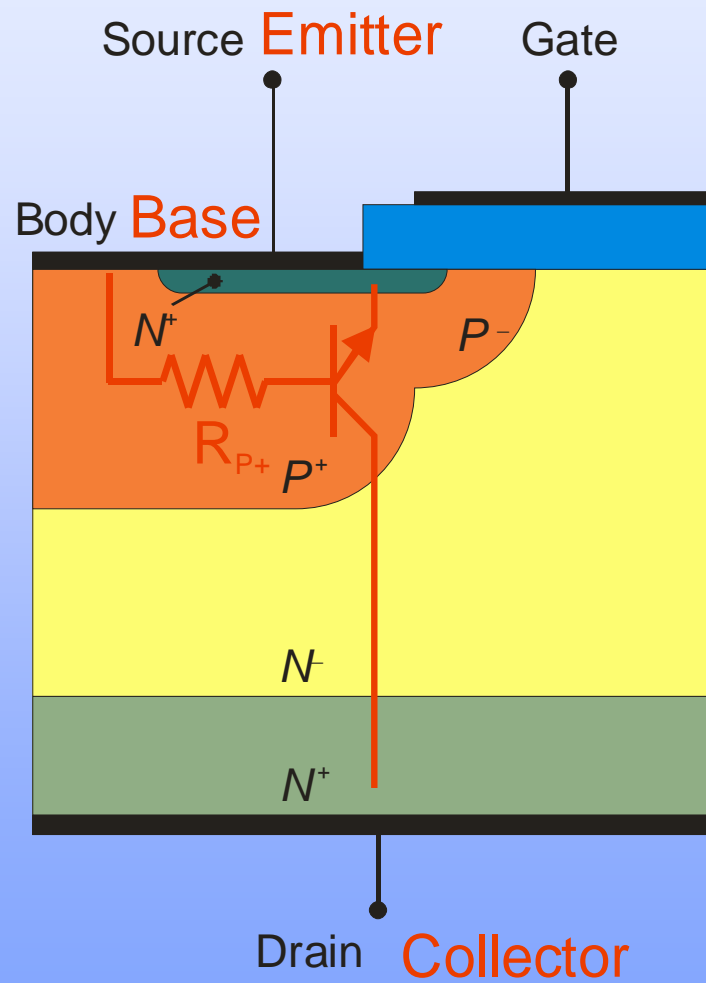


Gate leakage current significantly increases

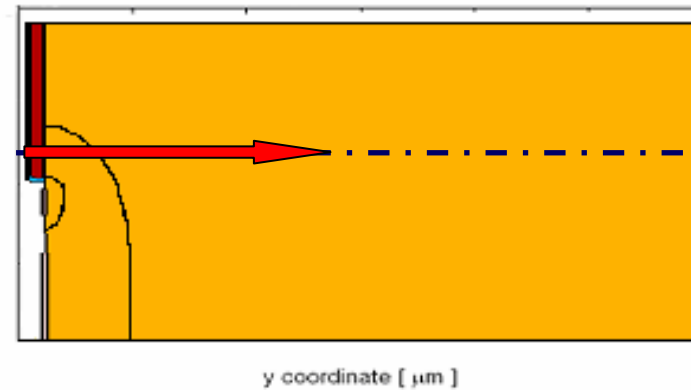
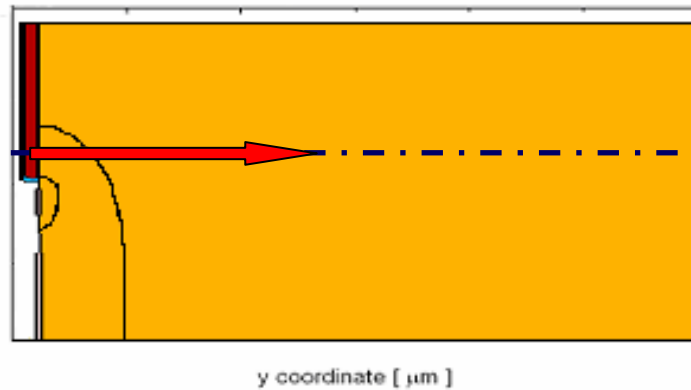
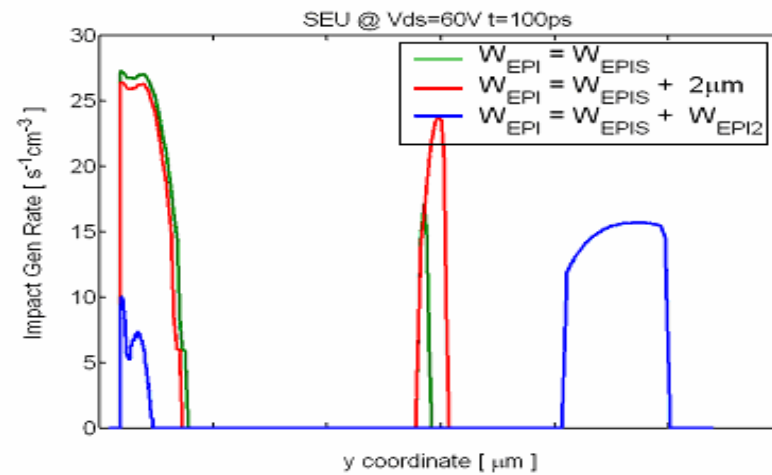
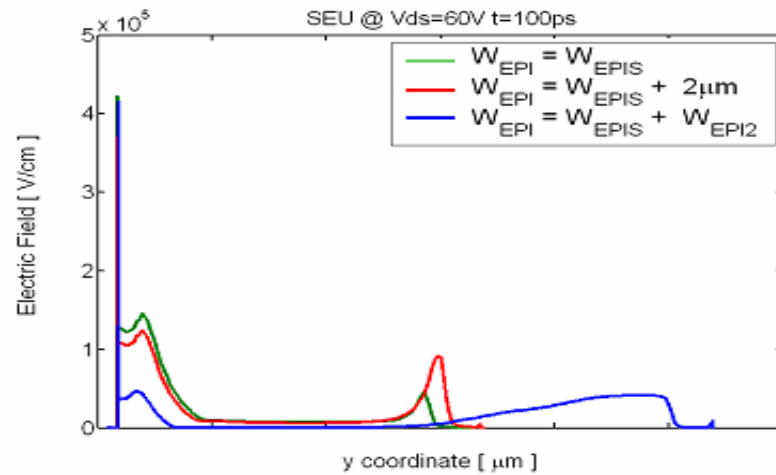
Diode is safe up to 200V



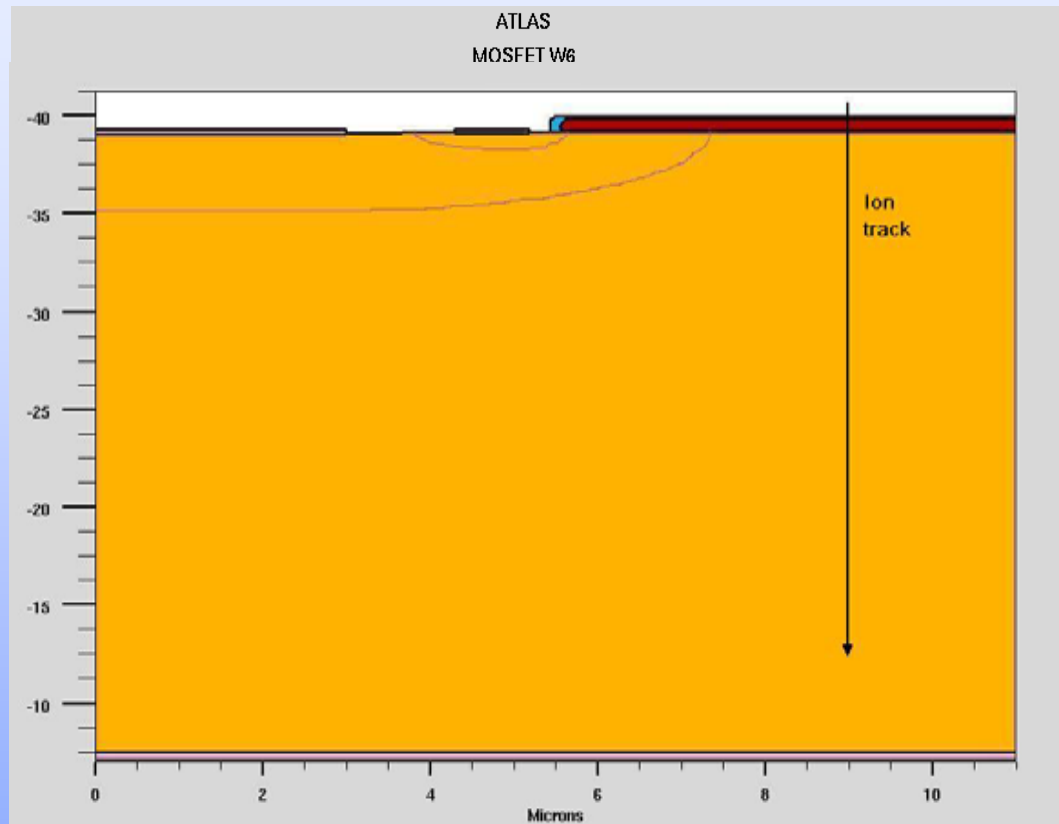
# Parasitic BJT Activation



# The effect of the epi-thickness on the BJT Activation



# 3D Simulation of Potentially Destructive Impact



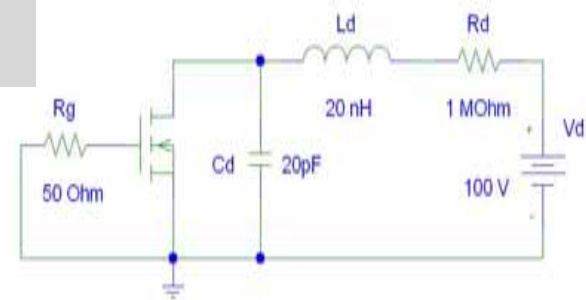
200V MOSFET

$V_{DS} = 100V$

$V_{GS} = 0V$

Simulated Particle:  
 $^{79}\text{Br}$  (236MeV)

Range:  $34\mu\text{m}$



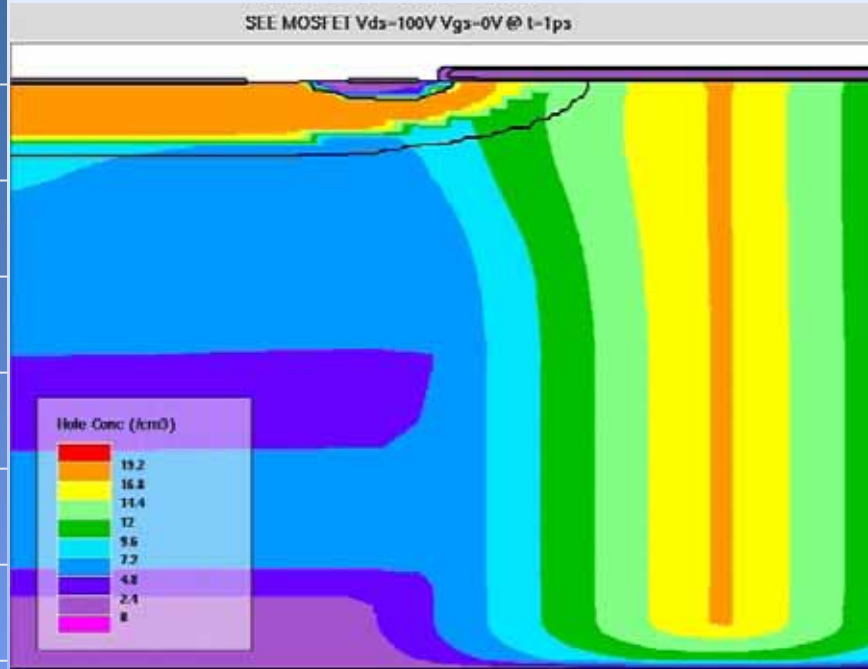
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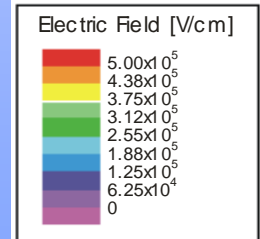
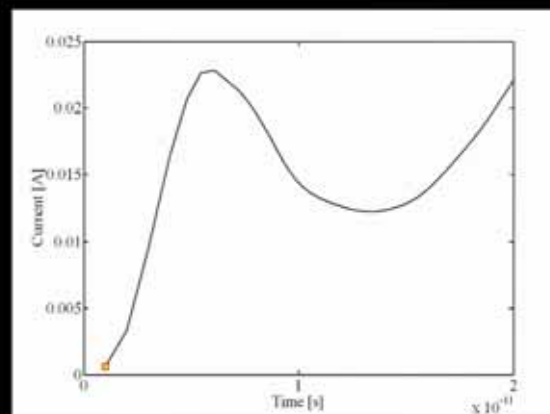
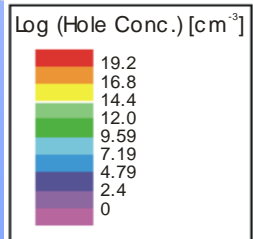
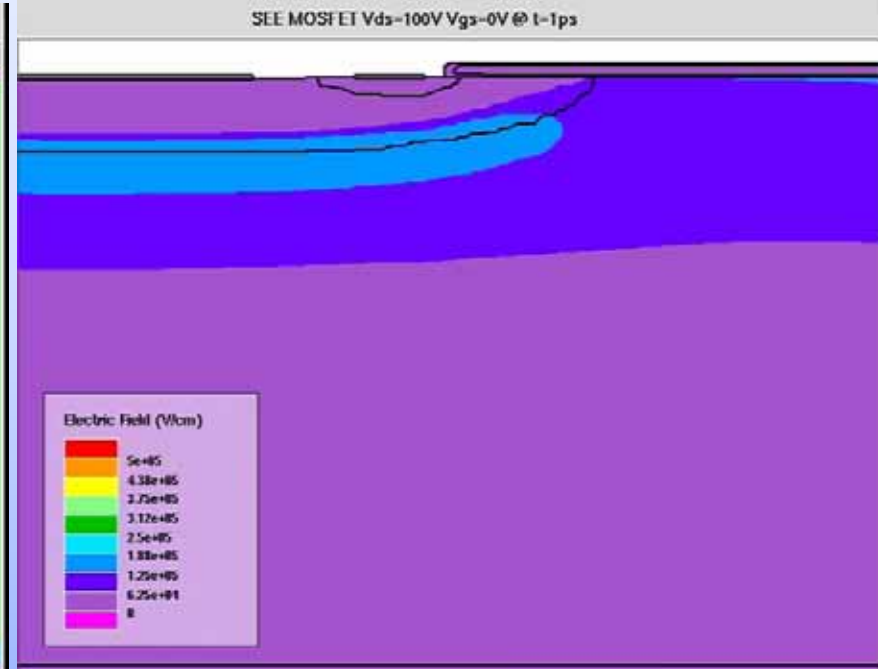


# 3D Simulation of Potentially Destructive Impact

Holes Concentration



Electric Field

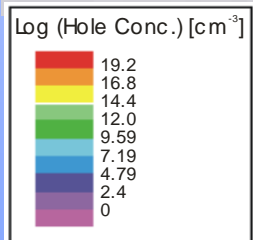
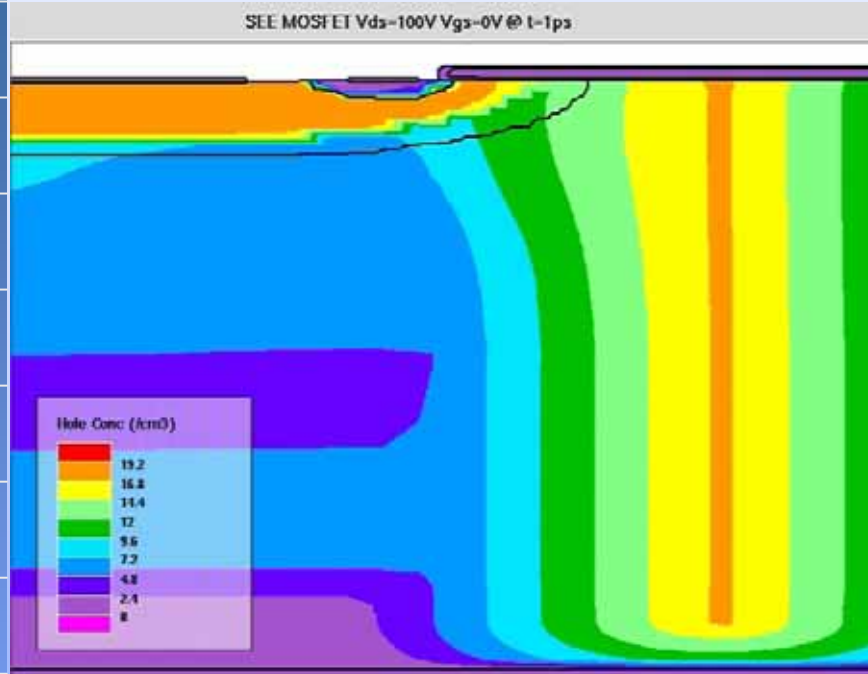


Drain Current

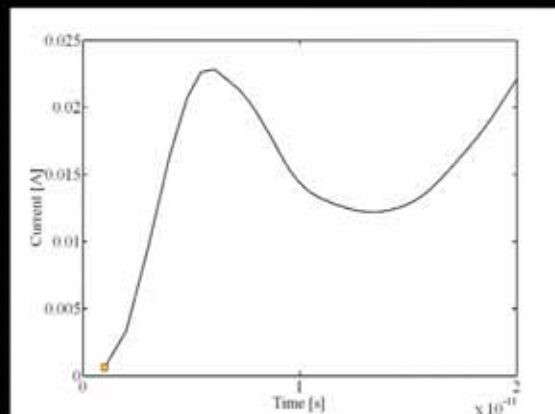
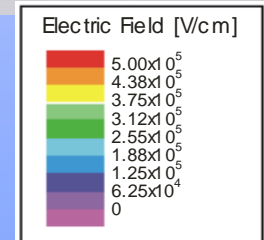
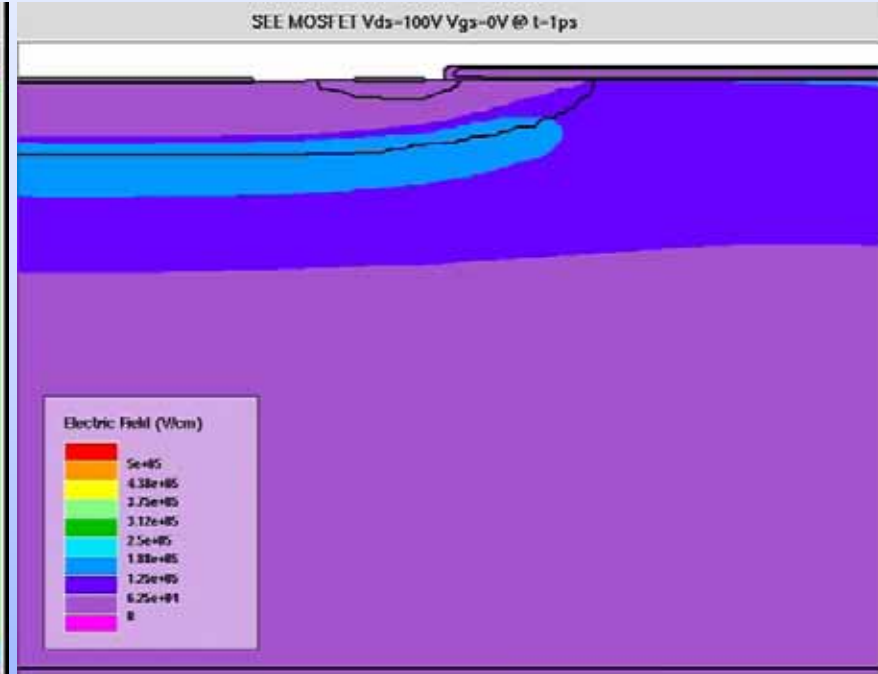


# 3D Simulation of Potentially Destructive Impact

## Holes Concentration



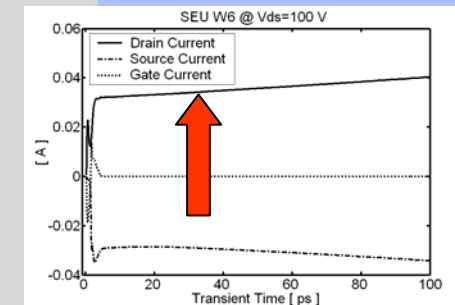
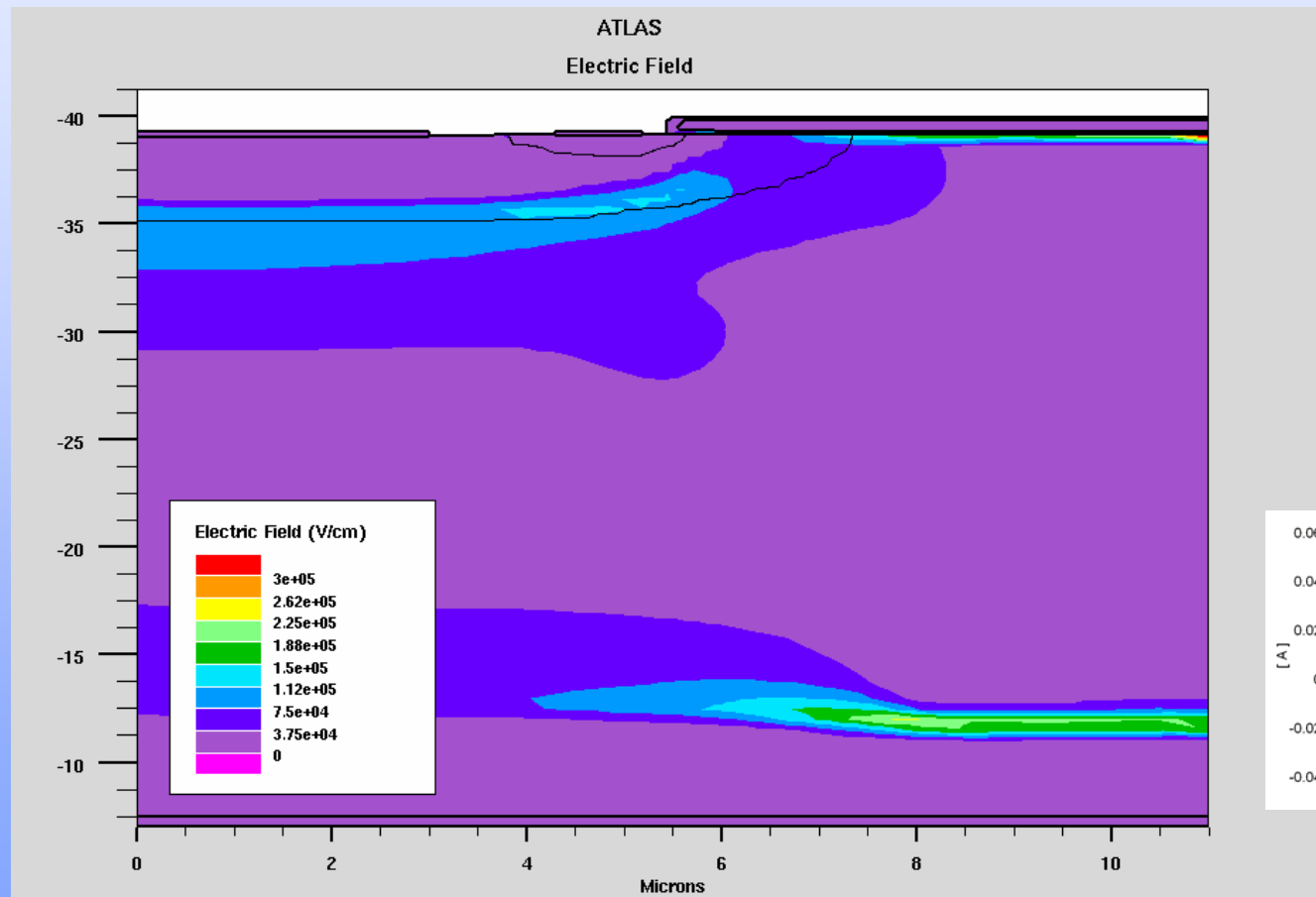
## Electric Field



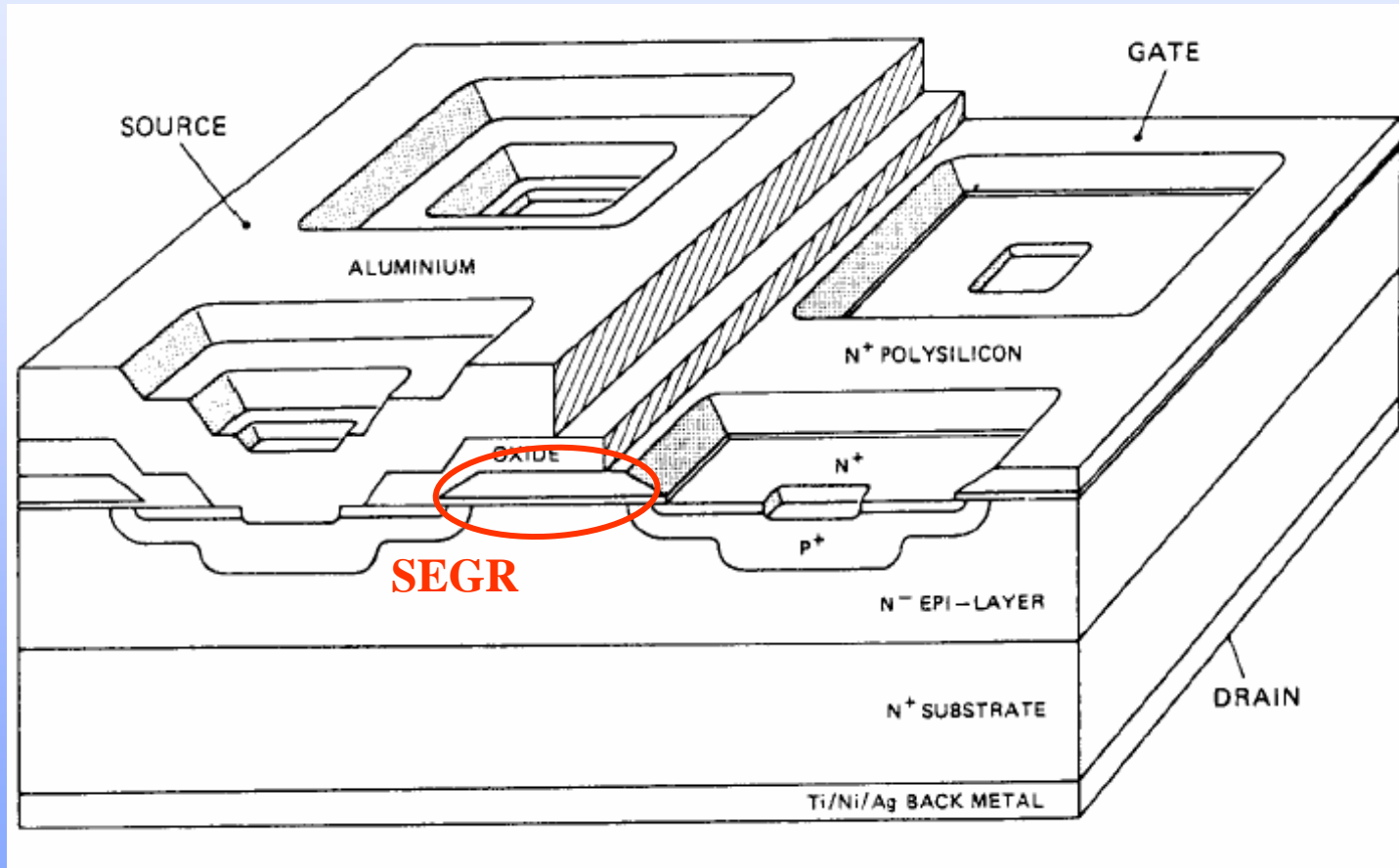
## Drain Current



# 3D Simulation of Potentially Destructive Impact Electric Field (35ps)

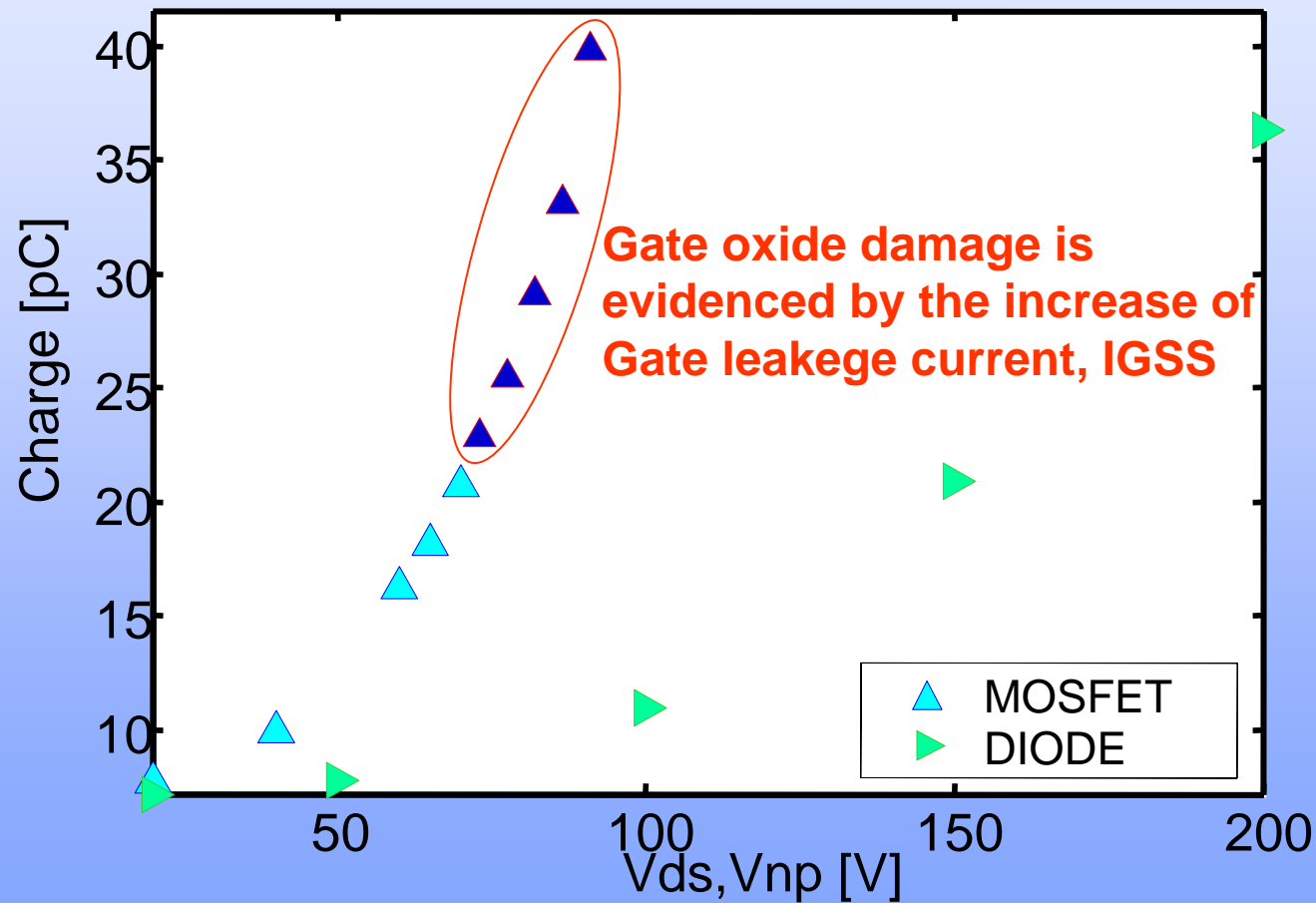


# SEGR in Power MOSFET

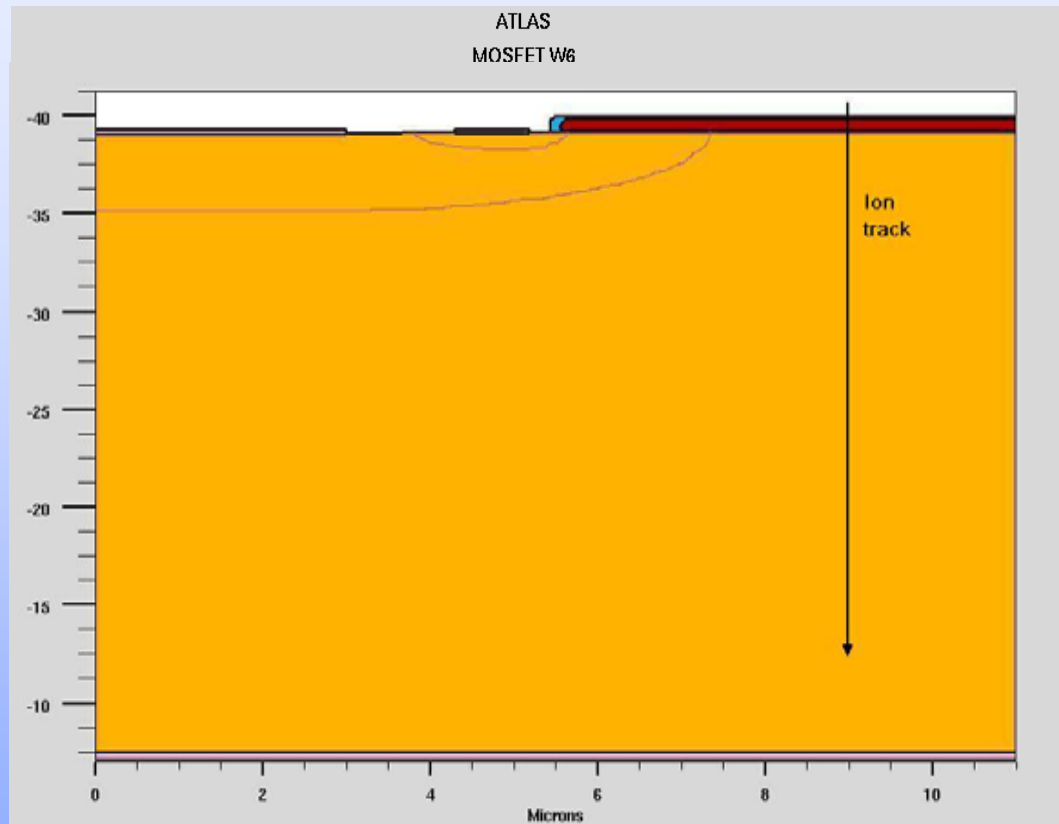


# Mean Charge Generated in a 200V MOSFET and in Corresponding Diode

$$V_{GS}=0$$



# 3D Simulation of an Impact accompanied by Gate Damage



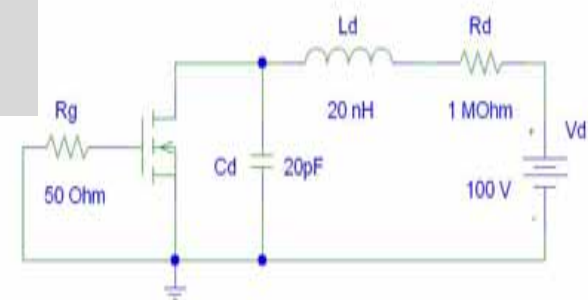
200V MOSFET

$V_{DS} = 60V$

$V_{GS} = 0V$

Simulated Particle:  
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Range:  $34\mu\text{m}$



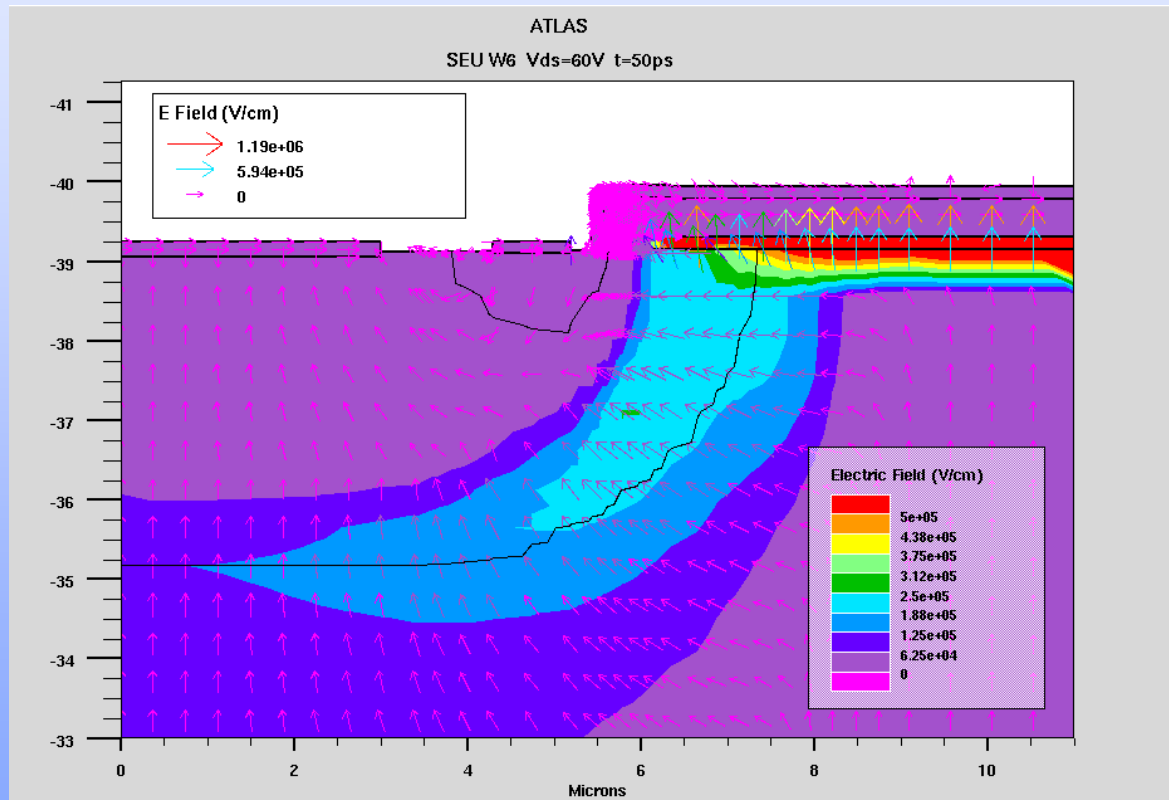
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# 3D Simulation of an Impact accompanied by Gate Damage

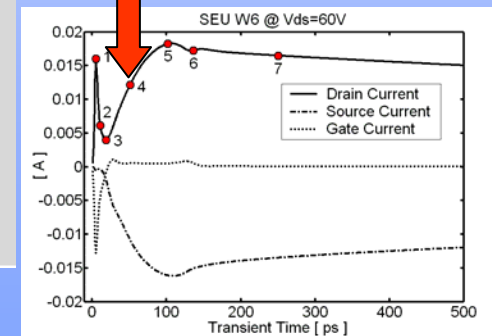
## Electric Field



200V MOSFET

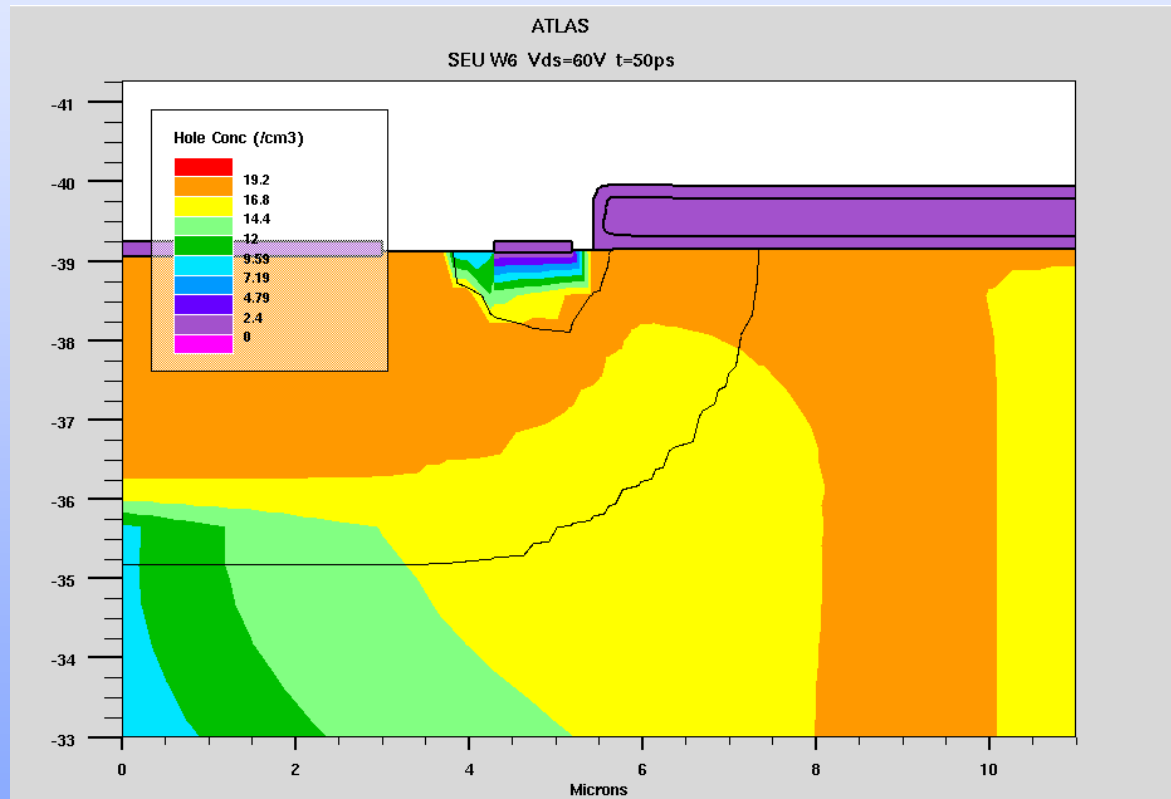
$V_{DS} = 60V$

$V_{GS} = 0V$



# 3D Simulation of an Impact accompanied by Gate Damage

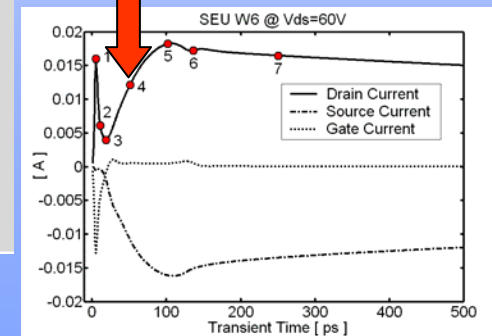
## Holes Concentration



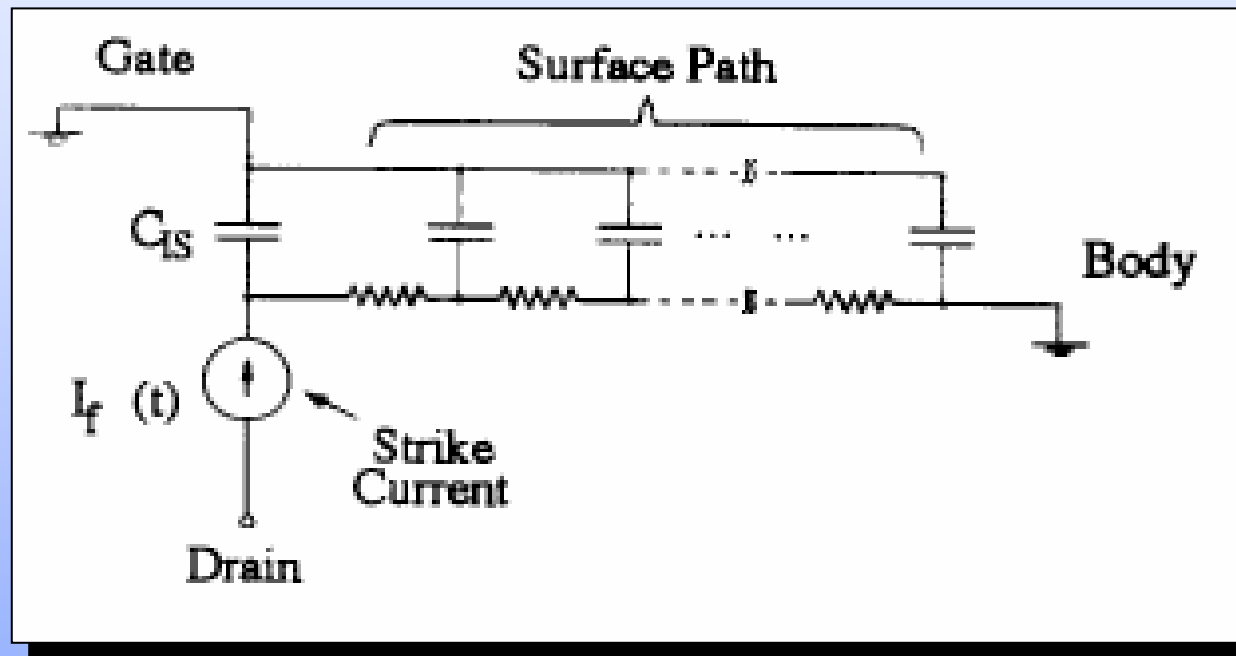
200V MOSFET

$V_{DS} = 60V$

$V_{GS} = 0V$



# SEGR Conceptual Model



J. R. Brews, et. Al. "A Conceptual model for SEGR in Power MOSFET's,"  
IEEE TRANS. ON NUCLEAR SCIENCE, VOL. 40, NO. 6, DECEMBER 1993



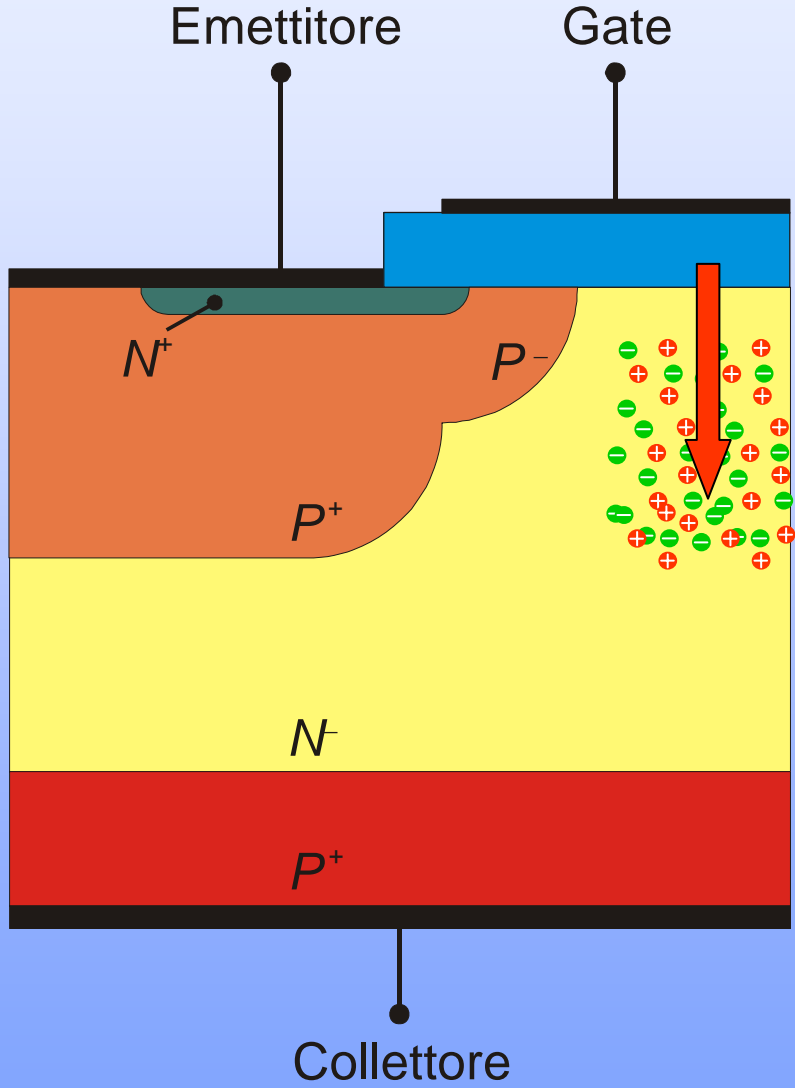
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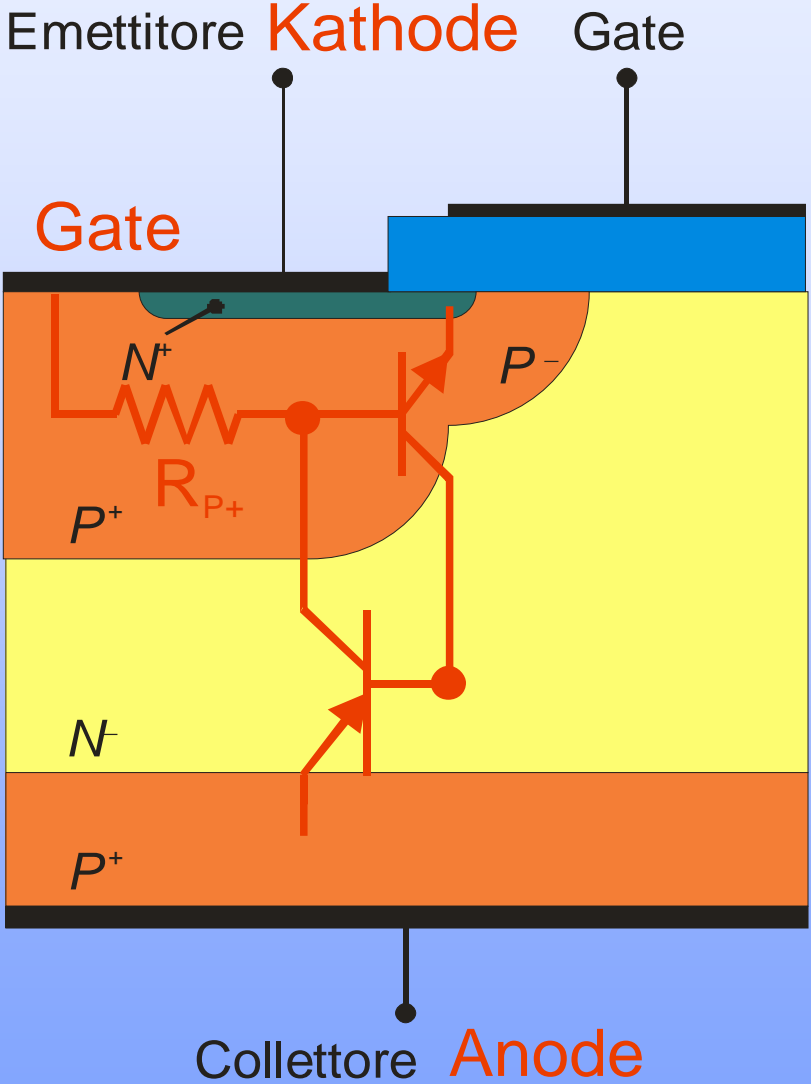
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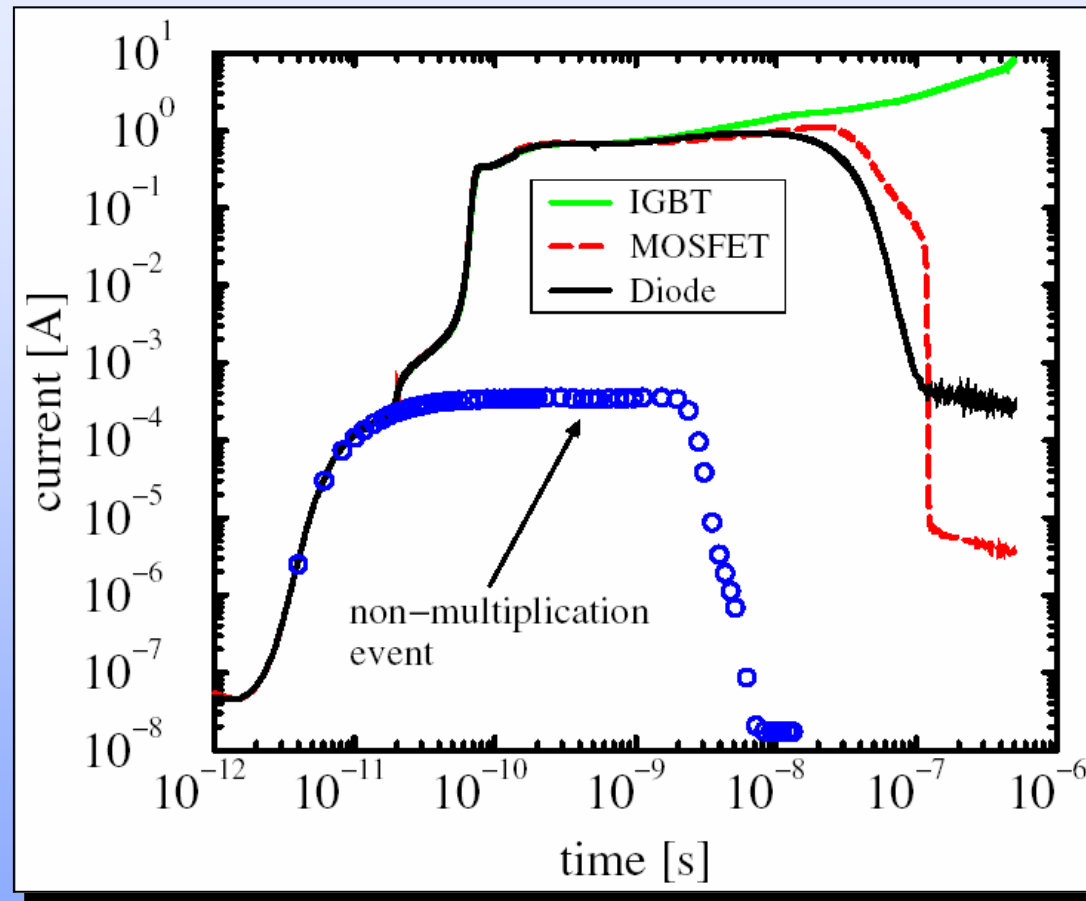
# SEB in IGBTs



# SEB in IGBTs



# SEB in IGBTs (2D Simulation)



W. Kaindl, et. Al. "Cosmic Radiation-Induced Failure Mechanism of High Voltage IGBT," Proc. of the 17th ISPSD, May 23-26, 2005, Santa Barbara, CA



# Conclusions

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- Main phenomena observed during the impact with energetic particles have been presented
- In SEB phenomena the interaction between Charge and Electric Field (double injection) plays a relevant role in triggering electrical instabilities
  - In MOSFET its effects are enhanced by parasitic BJT activation
  - In IGBT the presence of two parasitic BJT makes the device even more subject to SEB
- In SEGR phenomena charge motion during the impact causes the electric field across the oxide to increase and causes damages to it
  - more theoretical work must be developed to better understand the formation of the damages to the gate oxide



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Thank you for your attention!



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